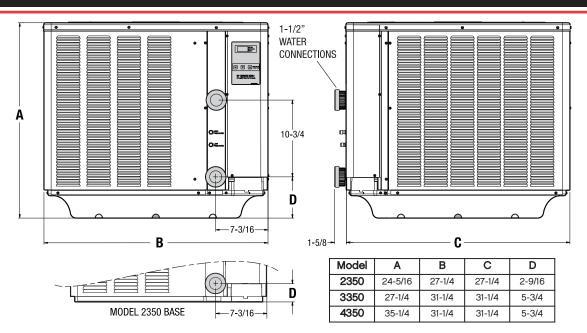
Technical Data Compact Series Heat Pump Pool Heaters





MODEL	M2350ti	M3350ti	M4350ti/4350ti-PD
Heat BTUH Output	50,000/48,000	68,000/ <mark>63,000</mark>	85,000/ <mark>80,000</mark>
(80,80,80)*/AHRI 1160 (80,63,80)**			
С.О.Р.	5.5/ <mark>5.3</mark>	5.9/ <mark>5.5</mark>	6.4/ <mark>6.0</mark>
C.O.P. low ambient /(50,63,80)**	3.5†	4.0	4.0
Compressor	Scroll		
Refrigerant	R-410A		
Voltage	208/230V-1Ph-60Hz		
Minimum Circuit Ampacity	20	30	34
Maximum Breaker Size (Amp	s) 30	50	50
Electrical Input (kw)	2.7	3.4	3.9
Heat Exchanger	Titanium		
Water Flow (gpm)	15-60	15-60	15-60
Shipping Weight (lbs.)	167	212	237

Rheem is proud to have all of our heat pump pool heater products AHRI **Certified and Listed.** It's your guarantee that the performance is true to the manufacturers claims. When shopping for your next heat pump pool heater, make sure it has this mark!



*Tested outside the scope of AHRI 1160 **Tested to AHRI 1160

+Does not comply with Florida 4.0 minimum C.O.P. requirement. This product can not be installed in Florida.

Model Designation

M = Rheem Brand	M2350ti-E	E = Digital Control
2 = Approximate Horsepower		ti = Titanium Heat Exchanger
3 = Classic Cabinet Design		0 = 1 phase 208/230V
5 = Model Revison		



Swimming Pool and Spa Heating Products

Technical Data Compact Series Heat Pump Pool Heaters

Standard Features

Cabinet

Durable Pre-painted Steel Cabinet

While blending effortlessly into your home's landscape, the attractive, low-profile, louvered, warm grey steel cabinet provides style and protection from yard hazards and weather extremes. Epoxy primed with a beautiful polyester coated finish, it can withstand a 1000 hour salt spray test.

• Louvered Side Panels

Louvered side panels protect the coil from getting damaged by flying debris during high winds and storms. Rheem heat pumps are built to last, year after year.

• Base Pan

The entire line of Rheem heat pump pool heaters use a sturdy, one-piece drawn base pan. This pan elevates the coil off the pad, helping minimize corrosion while reducing sound and vibration.

Easy Service Access

All controls are accessible by removing one service panel. Removable top grille provides access to the condenser fan motor, compressor and condenser coil.

Compressor and Refrigerant Circuit

Scroll[®] Compressor

Scroll compressors are quiet and efficient compared to piston type compressors. They provide higher efficiency, lower sound levels, superior durability and unsurpassed reliability. The unique design of a scroll compressor actually wears in over time, not out!

• R410A Refrigerant

Rheem uses only R410A, a chlorine-free, high performance refrigerant that is better for the environment.

• External Refrigerant Connections

The 1/4" charging ports are conveniently located on the outside of the cabinet. This allows for quick and easy refrigerant service without having to dismantle the heater.

Refrigerant Pressure Controls

Rheem installs high and low pressure controls on all models to protect the scroll compressor from pressure extremes. Most small, value priced units delete this type of protection.

TXV and Filter/Drier

Rheem heat pumps come standard with Parker[®] TXV's. This allows for the refrigerant charge to be throttled during cold starts, thus extending the life of the compressor and eliminating nuisance lock outs. We also include premium filter/driers for long life and trouble free operation. Again, these components are not usually found on the small, value priced heat pumps. Rheem puts the same high quality components used in our larger units into our smallest units. This ensures you get the highest quality unit with the Rheem name to back it up, all in the value priced unit.

Evaporator Coil

Large Air Coils

Rheem heat pump pool heaters use an innovative wraparound outdoor coil constructed of copper tubing and aluminum fins. This design allows improved airflow transfer and helps reduce energy consumption. Rheem engineered coils are highly optimized to meet our specific design requirements. *We are the only heat pump pool heater company to actually manufacture our own coils!*

Heat Exchanger

Spiral Titanium Tube

Our spiral titanium tube heat exchanger provides a corrosionfree waterway that can withstand the abuses of harsh pool chemistry. The spiral tube helps reduce deposit build-up and increases efficiency by performing a "scoop-and-lift" action. This is the same high quality heat exchanger used in our larger heat pumps. At Rheem, we value reliability and true performance. That's why we are AHRI certified and listed. • Plumbing Connections

1-1/2" PVC union connections are included for ease of installation.

Fan Blade and Motor

• "Swept Wing" Fan Blades

Specially designed "Swept Wing" fan blades operate more efficiently and generate minimum sound. Rheem heat pumps are packed full of premium quality components.

• Fan Motor

The Premium Emerson[®] permanent-split capacitor (PSC), sealed ball bearing motor is matched specifically for the fan blade assembly, which allows optimum efficiency with extended motor life.

Controls - Digital

Pool/Spa Control

Your digital heat pump pool heater can be set to have a different target temperature for your pool and spa. This allows you to dial in just the right spa temperature and never have to adjust it again. The pool can be set to a lower, more energy saving temperature. This is the exact same high end control we use on our larger heat pumps, not some defeatured value style controller.



Remote Compatible

The digital heat pump pool heater can be easily controlled by most two-wire and three-wire remote systems.

• **On Board Diagnostics** Tells the homeowner if there is a problem. Provides the service technician with detailed diagnostic information.



In keeping with its policy of continuous progress and product improvement, Rheem reserves the right to make changes without notice

Swimming Pool and Spa Heating Products