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Identification
 Material Identity
 Product Name: Permaseal No. 950 White
 Manufacturer's Product Number: 56716D
 Generic ID: Nitrile Rubber Sealant

Manufacturer The Ruscoe Company 485 Kenmore Blvd. Akron, Ohio 44301 Telephone: 330-253-8148 Fax: 330-253-2933 Distributor Kelley Technical Coatings 1445 South 15<sup>th</sup> Street P.O. Box 3726 Louisville KY, 40201 502-636-2561 (Day)

Chemtrec-24 hours/day Emergency Telephone: 800-424-9300

2. Hazards identification

Classification of the substance or mixture

Flammable liquids	Category 2
Serious eye damage/ eye irritation	Category 2A
Acute toxicity; inhalation	Category 4
Specific target organ toxicity - single exposure	Category 3
respiratory system, central nervous system	

GHS classification scale (1=severe hazard; 4=slight hazard)

Label elements GHS label elements The mixture is classified and labeled according to the Globally Harmonized System (GHS). Hazard pictograms



Signal Word: Danger Hazard statements H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation.

H332 Harmfu	ıl if inhaled	
H335 May cause respiratory irritation.		
•	use drowsiness or dizziness	
Precautionary		
Prevention		
P210	Keep away from heat/sparks/open flames/hot surfaces. No smoking	
P233	Keep container tightly closed.	
P240	Ground/bond container and receiving equipment	
P241	Use explosion-proof electrical/ventilating/lighting/equipment.	
P242	Use only non-sparking tools.	
P243	Take precautionary measures against static discharge.	
P261	Avoid breathing dust/fume/gas/mist/vapors/spray.	
P264	Wash hands thoroughly after handling.	
P271	Use only outdoors or in a well-ventilated area	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
Response		
P370+P378	In case of fire; use water spray, carbon dioxide, dry chemical or alcohol foam for	
	extinction.	
P303+P361+	P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated	
	clothing. Rinse skin with water/shower.	
P305+P351+	P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove	
	contact lenses, if present and easy to do. Continue rinsing.	
P337+P313	If eye irritation persists: Get medical attention.	
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position	
	comfortable for breathing.	
P312	Call a POISON CENTER or doctor/physician if you feel unwell.	
Storage		
P405	Store locked up.	
P403+P233	Store in a well-ventilated place. Keep container tightly closed.	
P403+P235	Store in a well-ventilated place. Keep cool.	
Disposal		
P501	Dispose of contents/container to an appropriate treatment and disposal facility in	
	accordance with applicable laws and regulations, and product characteristics at	
	time of disposal.	
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Hazards not otherwise classified: Potential peroxide former.

Ingredients	CAS Number	% (by weight)
Methyl acetate	79-20-9	27-34
Copolymer of: vinyl chloride + vinyl acetate	N/A	17-23
Limestone/dolomite	1317-65-3	12-16
Calcium carbonate 55%-87%, Magnesium	carbonate 12%-44%	
Copolymer of: vinyl acetate + vinyl chloride +	N/A	7-10
dicarbonic acid		
Synthetic rubber	9002-18-3	4-7
Acetone	67-64-1	3-6
Methyl isobutyl ketone	108-10-1	3-6
Benzoate esters	Proprietary	3-5
Siloxanes and silicones, di-me, reaction products	67762-90-2	2-4
with silica		
Titanium dioxide	13463-67-7	2-3
Methyl ethyl ketone	78-93-3	1-2
Cyclohexanone	108-94-1	0.2-0.4

### 3. Composition/information on ingredients

VOC Content 140 g/l

#### 4. First aid measures

Description of first aid measures

Inhalation:	Remove to fresh air and keep at rest in apposition comfortable for breathing.	
	is suspected that gas or vapor is still present, the rescuer should wear an	
	appropriate mask or self-contained breathing apparatus. If not breathing, if	
	breathing is irregular or if respiratory arrest occurs give artificial respiration or	
	oxygen by trained personnel. Get medical attention. If necessary, call a poison	
	center or physician.	
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- Skin contact: Remove contaminated clothing as needed. Wash with plenty of soap and water. Immediately flush plenty of water for at least 15 minutes. Wash contaminated clothing before reuse. Seek medical attention if ill effect or irritation develops.
- Eye contact: Immediately flush with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. If easy to do remove contact lenses. If irritation persists seek medical attention.
- Ingestion: Call a physician or poison control center immediately. Only induce vomiting at the instruction of medical personnel. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed

May irritate and cause redness and pain. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea.

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Indication of any immediate medical attention and special treatment needed Treat symptomatically. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

#### 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing agents: Water spray, carbon dioxide, dry chemical, alcohol foam. For safety reasons unsuitable extinguishing agents: Solid water stream - may spread fire. Special hazards arising from the substance or mixture: Vapors may cause a flash fire or ignite explosively. Vapors may travel a considerable distance to a source of ignition and flash back. Prevent buildup of vapors or gases to explosive concentrations. Runoff to sewer may create fire or explosion hazard. Water contaminated with this material be contained and prevented from being discharged to any waterway, sewer or drain.

Advice for firefighters

Hazardous thermal decomposition products: Carbon dioxide, carbon monoxide.

Protective equipment: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away. Immediately evacuate personnel to safe areas. Keep people away and upwind of spill/leak. Remove all sources of ignition.

Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/surface or ground water.

Methods and material for containment or cleaning up:

Absorb with liquid-binding material (i.e. Sand, diatomite, dry earth, acid binders, or other non-combustible material).

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7. Handling and storage

Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Information about protection against explosions and fire:

Keep ignition sources away - Do not smoke.

Protect from heat.

Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities Storage Requirements to be met by storerooms and receptacles: Store in a cool location. Information about storage in one common storage facility: Not required. Further information about storage conditions: Keep receptacle tightly sealed. Store in cool, dry conditions in well-sealed receptacles. Protect from heat and direct sunlight. Specific end use(s) No further relevant information available. 8. Exposure controls/personal protection Additional information about design of technical systems: No further data; see section 7. Control parameters Components with limit values that require monitoring at the workplace: 79-20-9 methyl acetate TWA 200 ppm - ACGIH STEL 250 ppm - ACGIH PEL 200 ppm - OSHA 67-64-1 acetone TWA 500 ppm - ACGIH STEL 750 ppm - ACGIH 250 ppm - NIOSH REL 1000 ppm - OSHA PEL TWA 750 ppm - OSHA 1000 ppm - OSHA STEL 108-10-1 methyl isobutyl ketone TWA 20 ppm - ACGIH 75 ppm - ACGIH STEL 100 ppm - OSHA Table Z-1 PEL 78-93-3 methyl ethyl ketone 200 ppm - ACGIH TWA STEL 300 ppm - ACGIH TWA 200 ppm - NIOSH REL  $590 \text{ mg/m}^3$  –NIOSH REL 300 ppm - NIOSH REL ST 885 mg/m<sup>3</sup> –NIOSH REL

- TWA 200 ppm OSHA Z-1 590 mg/m<sup>3</sup>- OSHA Z-1
- TWA 200 ppm OSHA P0
- 590 mg/m<sup>3</sup>- OSHA P0
- STEL
   300 ppm OSHA P0

   885 mg/m<sup>3</sup> OSHA P0

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Ingredients with biological limit values:

108-10-1 methyl ethyl ketone: 1/mg/l urine ACGIH BEL, Sample: end of shift.

Additional Information: Not available.

Exposure controls

Engineering measures: Good general ventilation (typically 10 air changes/hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

recommended exposure mints.

Personal protective equipment:

General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Select the glove material based on penetration times, rates of diffusion and degradation. Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

Penetration time of glove material

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

Eye protection: Wear safety glasses with side shields or tightly sealed goggles. Wear a respirator if needed.

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9.	Physical and chemical properties	
	General information	
	Appearance:	
	Form:	Thick liquid
	Color:	White colored
	Odor:	Pleasant to pungent ketone
	Odor threshold:	Not Determined
	pH-value	7
	Change in condition	
	Melting point/Melting range:	-99 to -94°C (-106 to -97°F)
	Boiling point/Boiling range:	55 -58°C (131 to 136°F)
	Flash point:	-13 to -1°C (9 - 30°F)
	Flammability (solid, gaseous):	Not applicable.
	Ignition temperature:	465°C (869°F)

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Decomposition temperature: Auto igniting: Danger of explosion:	Not determined Not determined No data available
Explosion Limits:	
Lower:	1.3 Vol %
Upper:	12 Vol %
Vapor Pressure @ $20 C^{\circ}(68 F)^{\circ}$	241 hPa (181 mm Hg)
Density @ 20 C <sup>o</sup> (68 F) <sup>o</sup>	1.17 g/cm <sup>3</sup> (9.76 lbs/gal
Relative density	Not determined
Vapor density	Not determined
Evaporation rate	Not determined
Solubility in/ Miscibility with water:	Not miscible or difficult to mix
Partition coefficient (n-octanol/water):	Not determined
Viscosity:	
Dynamic:	Not determined
Kinematic:	Not determined
Organic solvents:	42-46%
VOC content	140 g/l
Other information	No further relevant information available.

10. Stability and reactivity Reactivity Stable under normal conditions. Chemical stability Thermal decomposition/conditions to be avoided: No decomposition under normal use conditions. Possibility of hazardous reactions No dangerous reactions known expected. Conditions to avoid Heat, sparks and flames. . Incompatible materials: Acids, alkalies, nitrates, amines, ammonia, reducing agents and strong oxidizing agents. Hazardous decomposition products: Carbon dioxide, carbon monoxide.

11. Toxicological information Information on toxicological effects Acute toxicity: LD/LC50 values that are relevant for classification: 79-20-9 methyl acetate Oral LD50 6482 mg/kg (rat) (highest dose tested) Dermal LD50 >2000 mg/l (highest dose tested) Inhalation LC50 >49 mg/l (rat) 4h Skin corrosion/irritation slight (rabbit) 24 h 67-64-1 acetone Oral LD50 5800 mg/kg (rat) Dermal LD50 >7426 mg/kg Inhalation LC50 32000 ppm (rat) 4h

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Skin irritation Mild skin irritation (rabbit) 24h 108-10-1 methyl isobutyl ketone Oral LD50 2080 mg/kg (rat) Dermal LD-50: >10 ml/kg (rabbit) Inhalation LC50 2000-4000 ppm (rat) 4h 78-93-3 methyl ethyl ketone Oral LD50 2737 mg/kg (rat) Dermal LD50 6480 mg/kg (rabbit) Inhalation LC50 320 mg/l 4h Primary irritant effect: On the skin: Mild irritant effect. On the eye: May cause moderate eye irritation. Sensitization: No sensitizing effects known. Additional toxicological information:

Carcinogenic categories ACGIH Carcinogens Mixture substances are not listed or below amounts requiring listing. IARC (International Agency for Research on Cancer) Mixture substances are not listed or below amounts requiring listing. NTP (National Toxicology Program) Mixture substances are not listed or below amounts requiring listing. US OSHA Specifically Regulated Substances: Potential cancer hazard Mixture substances are not listed or below amounts requiring listing.

### 12. Ecological information

Toxicity Aquatic toxicity: No further relevant information available. 79-20-9 methyl acetate LC50 (fathead minnow) 320-399 mg/l 96h EC50 (daphnid) 1027 mg/l 48h EC50 (Selenastrum capricornutum) >120 mg/l 72h 67-64-1 acetone LC50 (Oncorhynchus mykiss (rainbow trout)) 5540 mg/l 96h static test LC50 (Lepomis macrochirus (bluegill sunfish)) 8300 mg/l 96h static test LC50 (Daphnia magna (water flea)) 12600-12700 mg/l 48h EC50 (Chlorella pyrenoidosa) 3020 mg/l 14d EC50 (Photobacterium phosphoreum) 14500 mg/l 15min 108-10-1 methyl isobutyl ketone LC50 (goldfish) 460 mg/l 24h LC50 (golden orfe) 675-750 mg/l 48h LC50 (water flea) 4300 mg/l 24h LC50 (brown shrimp) 1250 mg/l 24h 78\*-93-3 methyl ethyl ketone

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LC50 (Pimephales promelas (fathead minnow)) >100 mg/ml 96h EC50 (Daphhnia magna (Water flea)): >100 mg/l 48h Test type: immobilization EC50 (Pseudokirchneriella subcapitata (green algae)): >100 mg/l 96h Persistence and degradability 79-20-9 methyl acetate: 70% (28d) 67-64-1 acetone: Readily biodegradable. Biodegradation 78% OECD 301 D 78-93-3 methyl ethyl ketone: Readily biodegradable. Biodegradation 98%, 28 d, 2% solution. GLP: yes. Bioaccumulative potential: No further relevant information available. Mobility in soil: No further relevant information available. Additional ecological information: General notes: Results of PBT and vPvB assessment PBT: No data available. vPvB: No data available. Other adverse effects No further relevant information available.

13. Disposal considerations

Waste treatment methods

Recommendation:

Contaminated product, soil, water, container residues and spill cleanup materials may be hazardous wastes. Comply with applicable federal, state, and local regulations. Since emptied containers retain product residue, follow label warnings even after container is emptied. Residual vapors may explode on ignition; do not cut, drill, grind, or weld on or near this container.

Uncleaned packages: Recommendation: Disposal must be made according to official regulations.

14. Transport information UN-Number DOT, ADR, IMDG, IATA UN proper shipping name DOT ADR IMDG, IATA Transport hazard class(es) DOT

# UN1133

Adhesives, containing a flammable liquid. Not determined Not determined



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Class	3 Flammable liquids.
Label	3
ADR	Not determined
Class	Not determined
IMDG< IATA	Not determined
Class	Not determined
Label	Not determined
Packing group	
DOT, ADR, IMDG, IATA	II
Environmental hazards:	
Marine pollutant:	No
Special precautions for user	Warning: Flammable liquids
Danger code (Kemler)	33
EMS Number:	Not applicable.
Transport in bulk according to Annex II of	
MARPOL 73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
DOT	
Remarks:	ERG Guide Number: 128
UN "Model Regulation":	UN1133, Adhesives, 3, II

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture Sara Section 355 (extremely hazardous substances): Mixture substances are not listed. Section 313 (Specific toxic chemical listings): 108-10-1 Methyl isobutyl ketone. <6% 108-05-4 Vinyl acetate < 0.1% TSCA (Toxic Substance Control Act): 1330-20-7 xylenes, mixed isomers is listed. **Proposition 65** Chemicals known to cause cancer: 75-07-0 Acetaldehyde 75-01-4 Vinyl chloride Chemicals known to cause reproductive toxicity for females: Mixture substances are not listed or below amounts requiring listing. Chemicals known to cause reproductive harm to males: Mixture substances are not listed. Chemicals known to cause developmental toxicity: Mixture substances are not listed or below amounts requiring listing. TLV (Threshold Limit Value established by ACGIH)

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Not determined. NIOSH-Ca (National Institute for Occupational Safety and Health) Mixture substances are not listed. OSHA-Ca (Occupational Safety & Health Administration) Mixture substances are not listed. GHS label elements The mixture is classified and labeled according to the Globally Harmonized System (GHS) Chemical safety assessment: A chemical Safety Assessment has not been carried out.

16. Other Information

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of the need that the information is current, applicable, and suitable to their circumstances.

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Abbreviations and acronyms:

ADR: Accord European sur le transport des marchandises par Route (European Agreement concerning the international Carriage of Dangerous Goods

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Government Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal Dose, 50 percent

End of SDS