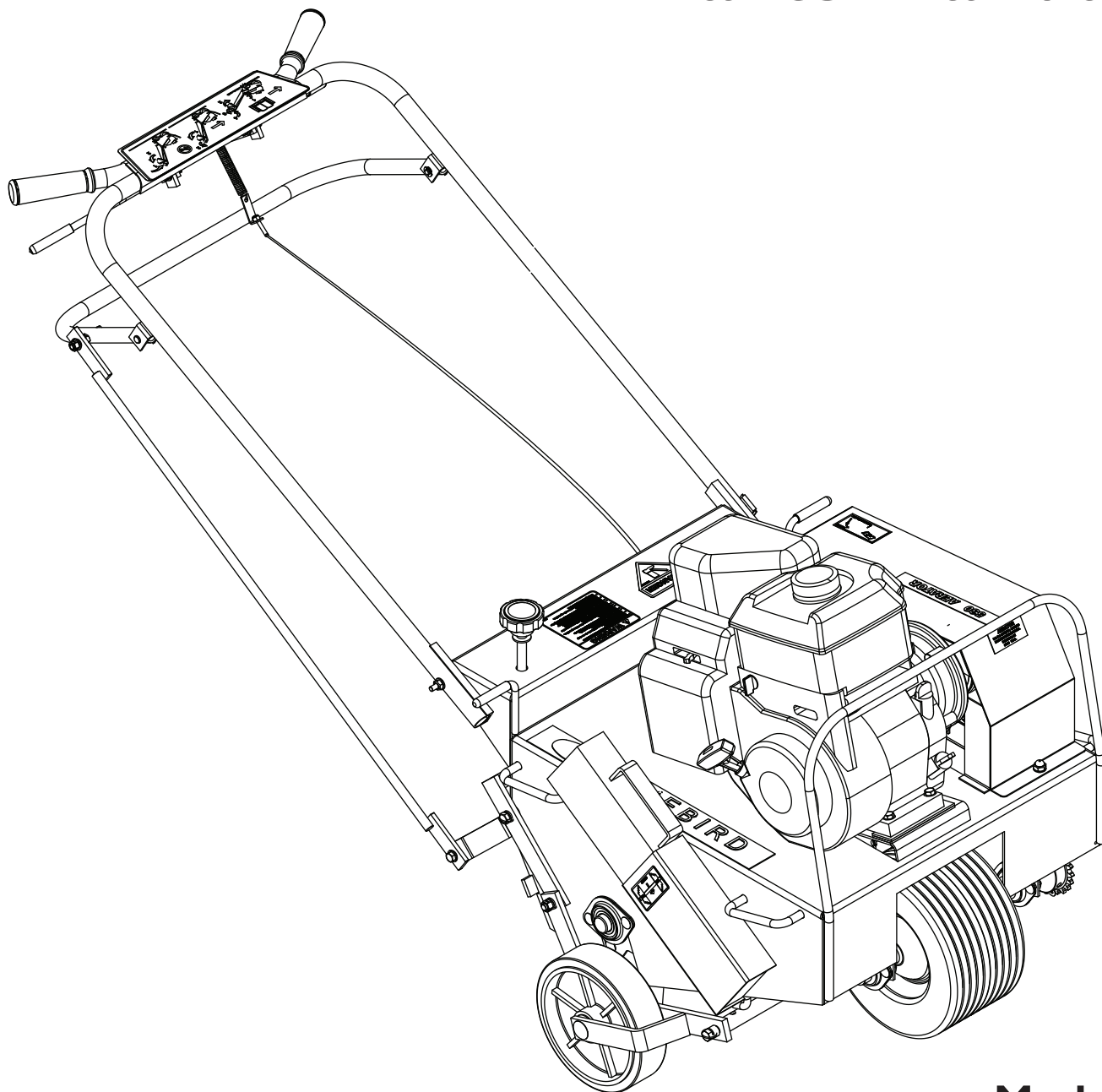




# BLUEBIRD

## Parts Manual



### Models

B530A / 968999379

B530B / 968999381

H530A / 968999393

B424B / 968999380

H424 / 968999392

H742 / 968999394

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.



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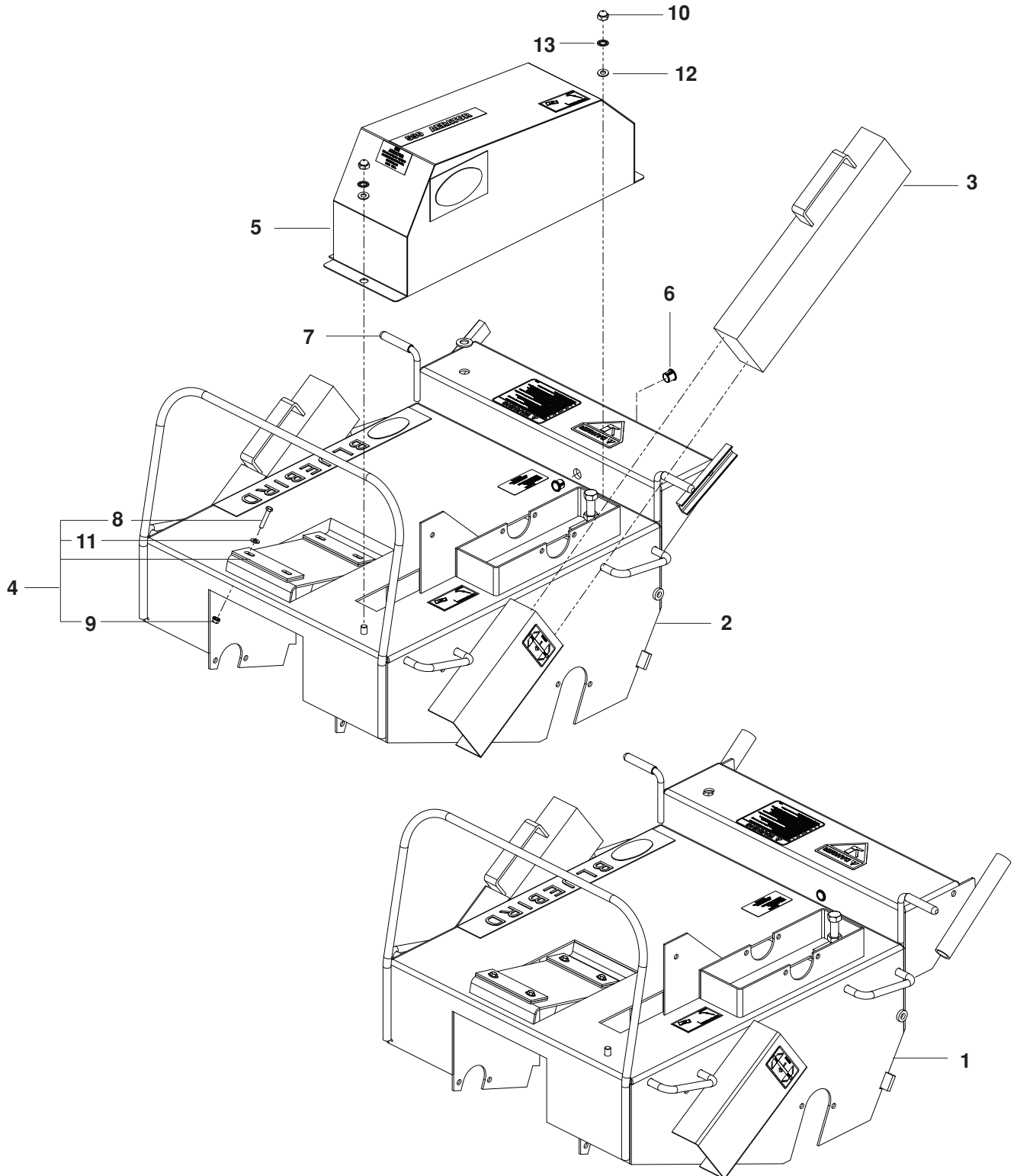
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# FRAME

Models 530



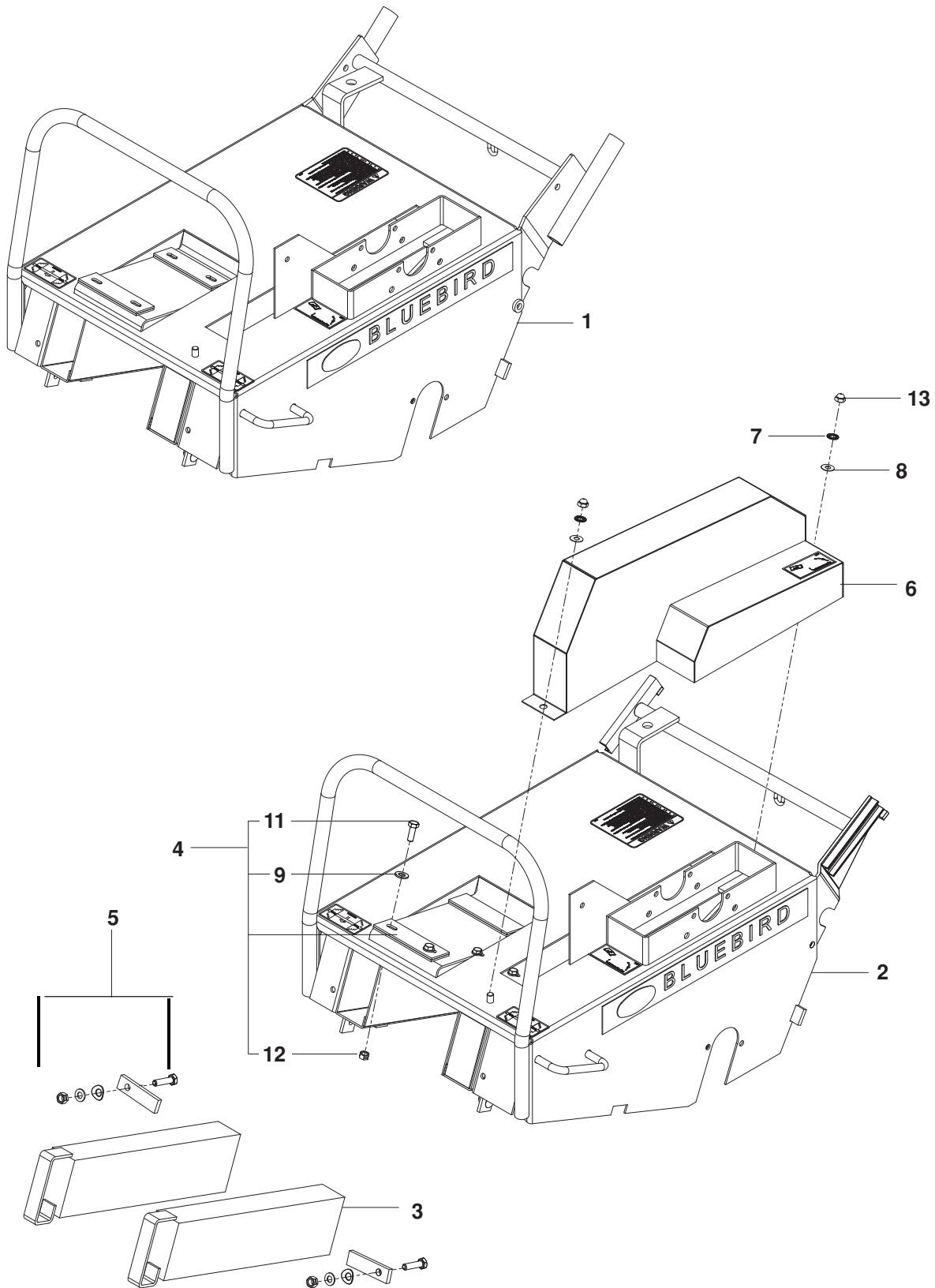
# FRAME

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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576497401.....	1	...HSING w/DECALS	6..	539030465.....	2	...BUSHING
3..	539007600.....	2	...WEIGHT BLK	7..	539000034.....	2	...GRIP, CLUTCH
4..	539007203.....	1	...PLATE ASSY (4 ea of Items 8-10 and plates)	8..	539990669.....	4	...HCS $\frac{5}{16}$ -18 x $1\frac{3}{4}$
5..	576517701.....	1	...GUARD w/DECALS	9..	539108787.....	4	...NUT $\frac{5}{16}$ -18 KEP HEX
				10..	539108746.....	2	...NUT $\frac{3}{8}$ -16 ACORN
				11..	539990188.....	4	...WASHER $\frac{5}{16}$ SAE
				12..	539990122.....	2	...WASHER $\frac{3}{8}$ SAE FLAT
				13..	539990390.....	2	...WASHER $\frac{3}{8}$ ITLW

# FRAME

Models 424



# FRAME

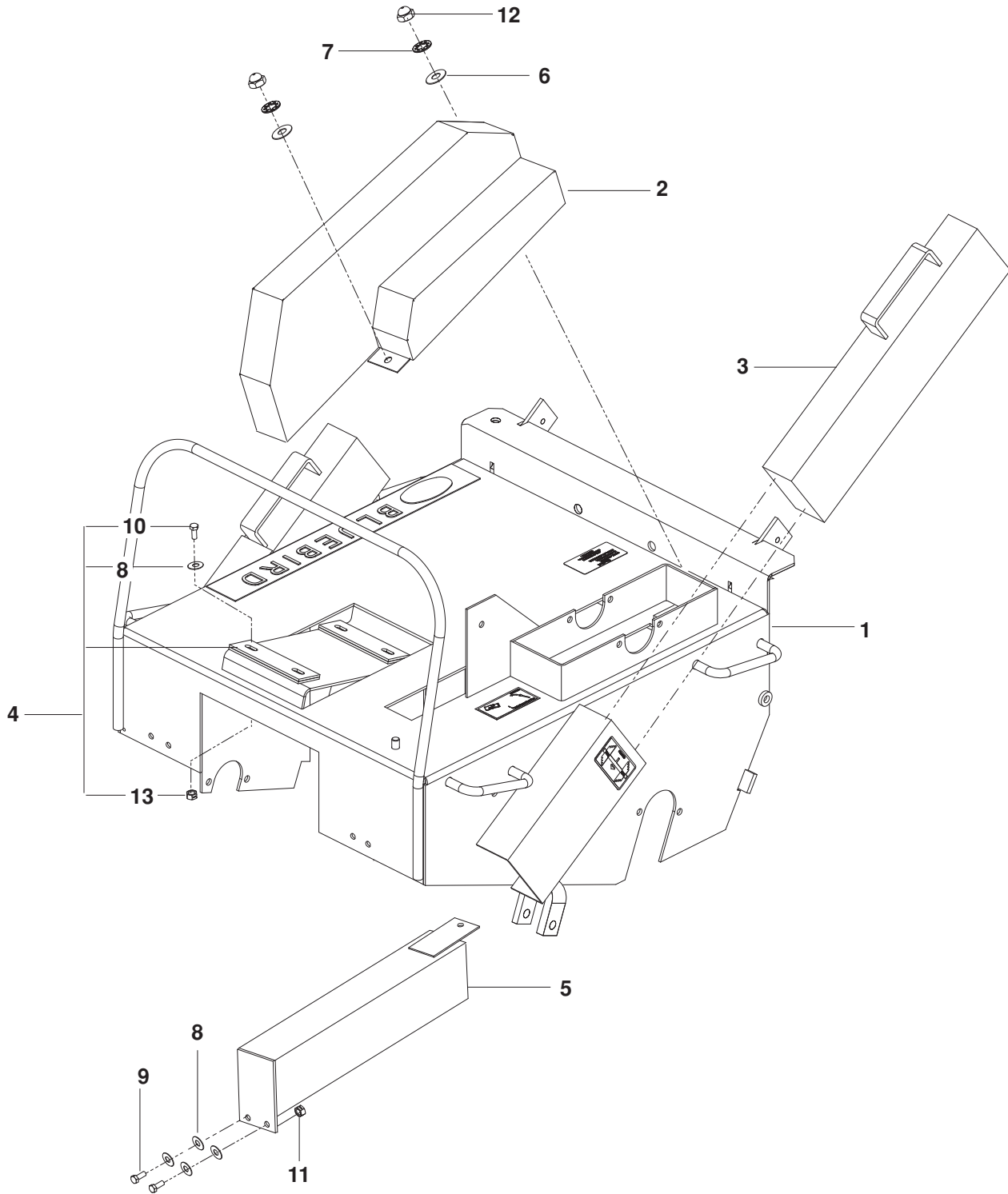
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ITEM	PART NO.	QTY.	DESCRIPTION
1..	576497301.....1	...	HSING w/DECALS
3..	539007144.....2	...	WEIGHT
4..	539007203.....1	...	PLATE ASSY
5..	539007201.....2	...	LATCH ASSY
6..	576498501.....1	...	GUARD w/DECALS

ITEM	PART NO.	QTY.	DESCRIPTION
7..	539990390.....2	...	WASHER $\frac{3}{8}$ ITLW
8..	539990122.....2	...	WASHER $\frac{3}{8}$ SAE FLAT
9..	539990188.....6	...	WASHER $\frac{5}{16}$ SAE
10..	539990209.....2	...	HCS $\frac{5}{16}$ -18 x 1
11..	539990669.....4	...	HCS $\frac{5}{16}$ -18 x $1\frac{3}{4}$
12..	539108787.....4	...	NUT $\frac{5}{16}$ -18 KEP HEX
13..	539108746.....2	...	NUT $\frac{3}{8}$ -16 ACORN
14..	539990184.....2	...	NUT $\frac{5}{16}$ -18 CTRLK

# FRAME

Model 742





# FRAME

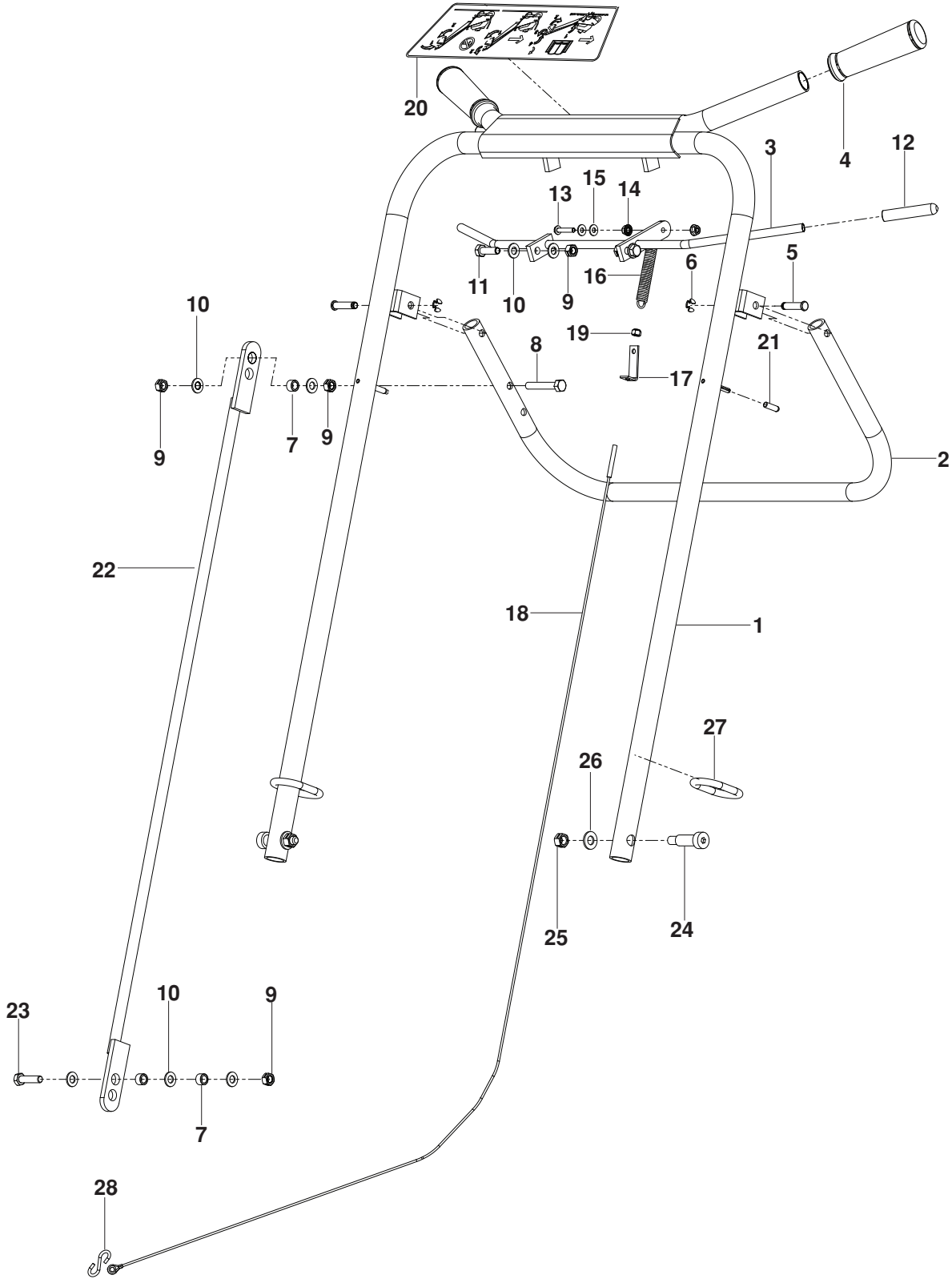
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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576499001.....	1	... HSING w/DECALS 742	7..	539990390.....	2	... WASHER $\frac{3}{8}$ ITLW
2..	576517001.....	1	... GUARD w/DECALS	8..	539990188...	12	... WASHER $\frac{5}{16}$ SAE
3..	539007600.....	2	... WEIGHT	9..	539990209.....	4	... HCS $\frac{5}{16}$ -18 x 1
4..	539007203.....	1	... PLATE ASSY	10..	539990669.....	4	... HCS $\frac{5}{16}$ -18 x $1\frac{3}{4}$
5..	539007403.....	2	... WEIGHT, MOUNTED	11..	539108787.....	4	... NUT $\frac{5}{16}$ -18 KEP HEX
6..	539990122.....	2	... WASHER $\frac{3}{8}$ SAE FLAT	12..	539108746.....	2	... NUT $\frac{3}{8}$ -16 ACORN
				13..	539990184.....	4	... NUT $\frac{5}{16}$ -18 CTRLK

# HANDLE

Models 530  
Link Lock

For Units produced after Serial Number 084573366



# HANDLE

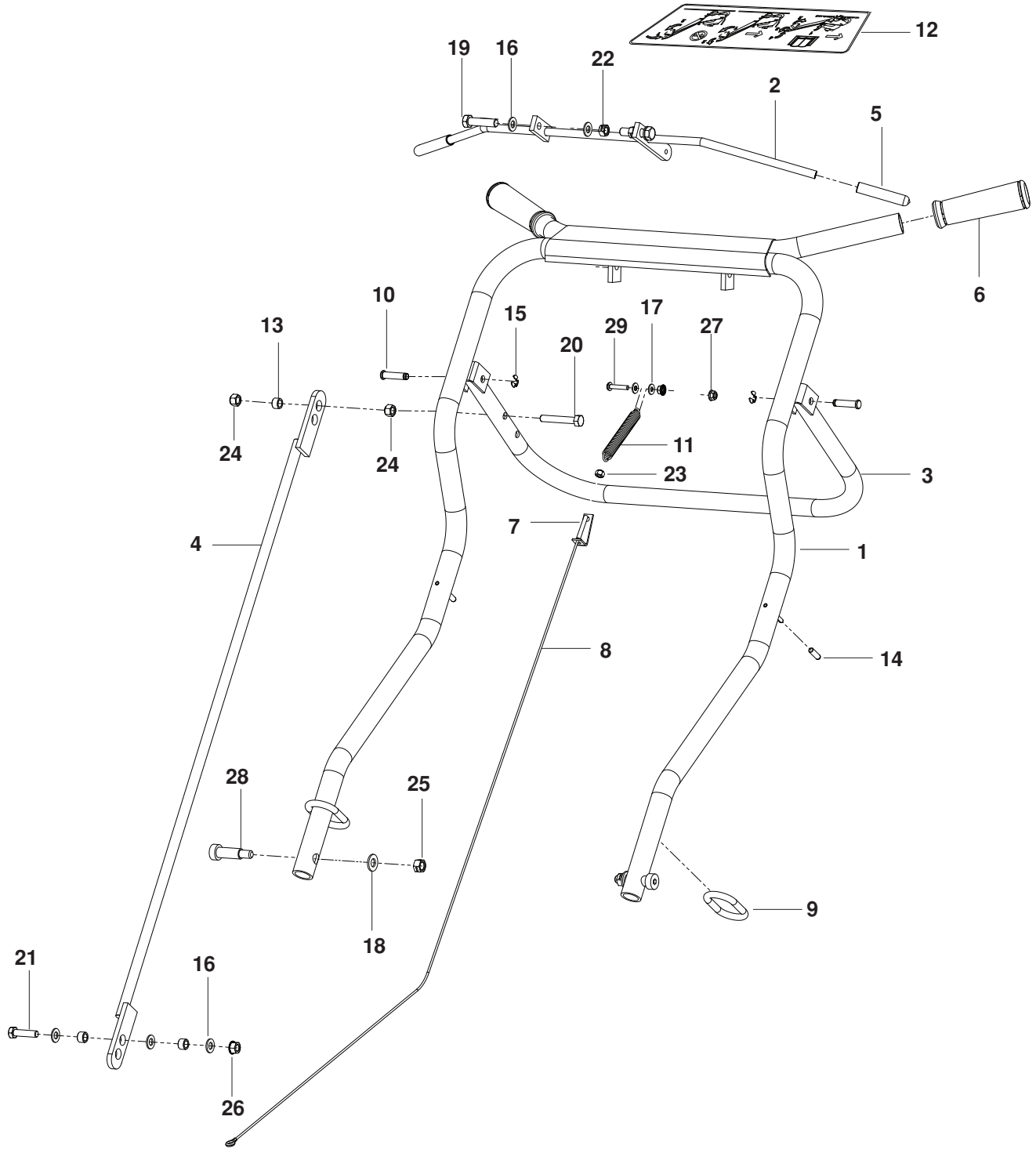
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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522420702.....	1	...HANDLE 530	14..	539108741.....	2	...NUT #10-32 FLG LK
2..	576280601.....	1	...CONTROL HNDL	15..	539105408.....	2	...WASHER #10 FLAT
3..	576226601.....	1	...BAIL	16..	539005129.....	1	...SPRING
4..	539007191.....	1	...GRIPS, HANDLE, PAIR	17..	539010192.....	1	...ADJUSTER, CABLE
5..	539003895.....	2	...PIN, CLEVIS <sup>5</sup> / <sub>16</sub>	18..	539010189.....	1	...CABLE, CLUTCH
6..	539109303.....	2	...RING, RETAINING EXT <sup>5</sup> / <sub>16</sub>	19..	539976977.....	1	...NUT #10-24 HEX NYLOC
7..	539010191.....	3	...BUSHING 1/2" LG	20..	540200122.....	1	...DECAL, AERATOR CONTROL
8..	539108395.....	1	...HCS <sup>5</sup> / <sub>16</sub> -18 x 2 TPBLT	21..	522504301.....	2	...CAP, VINYL <sup>3</sup> / <sub>16</sub> x <sup>3</sup> / <sub>4</sub>
9..	539990184.....	5	...NUT <sup>5</sup> / <sub>16</sub> -18 CTRLK	22..	576227101.....	1	...BAR, TRNSPRT LK
10..	539990188.....	9	...WASHER <sup>5</sup> / <sub>16</sub> SAE	23..	539990627.....	1	...HCS <sup>5</sup> / <sub>16</sub> -18 x 1 1/4
11..	539990209.....	2	...HCS <sup>5</sup> / <sub>16</sub> -18 x 1	24..	522433401.....	2	...SCREW, SHOULDER 1/2 x 1 1/4
12..	539000034.....	2	...GRIP, CLUTCH	25..	539990546.....	2	...NUT <sup>3</sup> / <sub>8</sub> -16 HEX CTRLK
13..	539107353.....	1	...SCREW #10-32 x 1	26..	539990122.....	2	...WASHER <sup>3</sup> / <sub>8</sub> SAE FLT ZD
				27..	521976501.....	2	...LINK, OBLONG
				28..	539000101.....	1	...S HOOK

# HANDLE

Models 424  
Link Lock

For Units produced after Serial Number 084573366



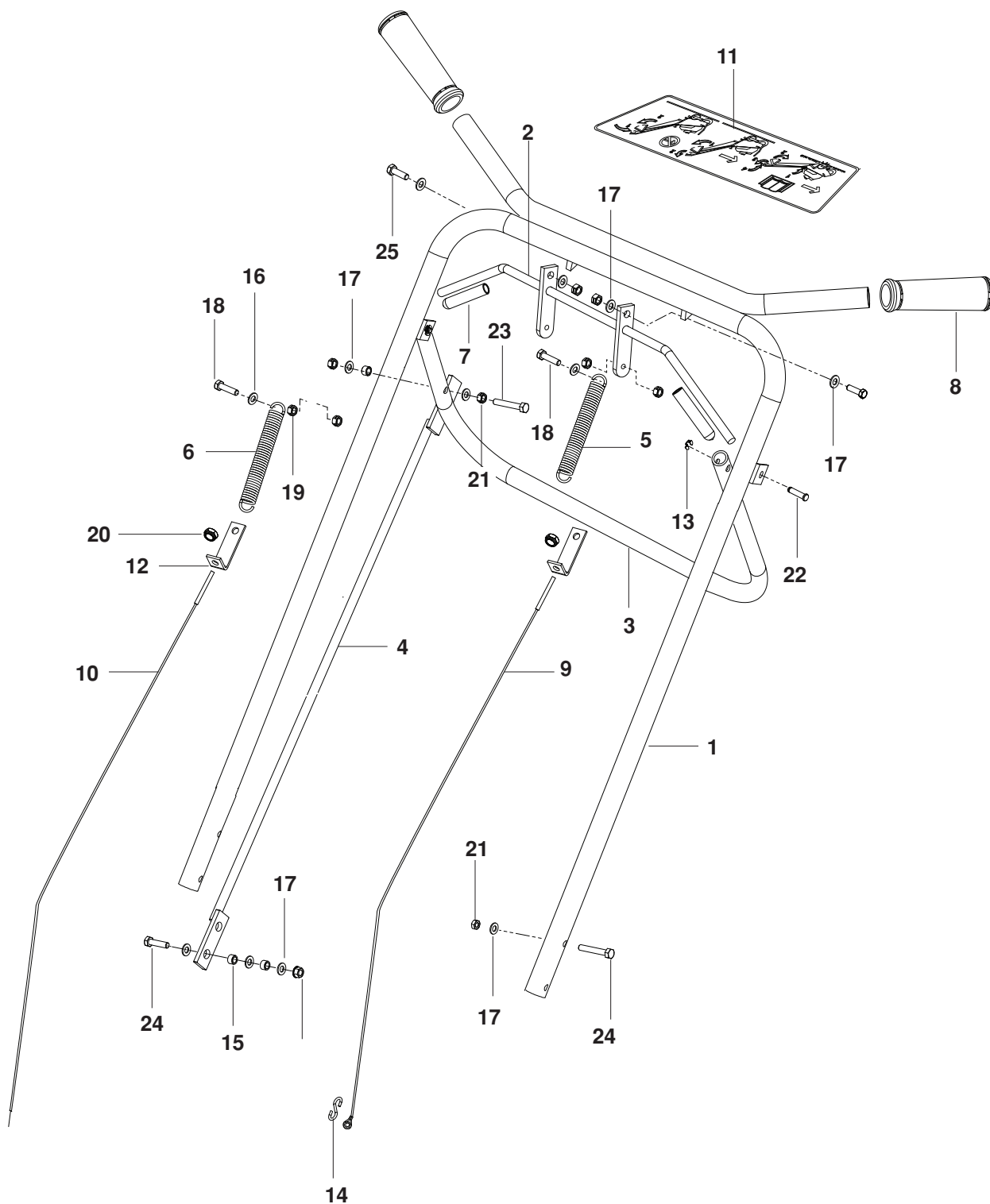
# HANDLE

---

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522419502.....	1	...HANDLE	14..	522504301.....	2	...CAP, VINYL $\frac{3}{16}$ x $\frac{3}{4}$
2..	576226601.....	1	...BAIL	15..	539109303.....	2	...RING, RETAINING EXT $\frac{5}{16}$
3..	576227201.....	1	...HANDLE, CNTRL	16..	539990188.....	7	...WASHER $\frac{5}{16}$ SAE
4..	576227101.....	1	...BAR, TRNSPRT LK	17..	539105408.....	2	...WASHER #10 FLAT
5..	539000034.....	2	...GRIP, CLUTCH	18..	539990122.....	2	...WASHER $\frac{3}{8}$ SAE FLT
6..	539007191.....	1	...GRIPS, HANDLE, PAIR	19..	539990655.....	2	...HCS $\frac{3}{8}$ -16 x $1\frac{1}{2}$
7..	539010192.....	1	...ADJUSTER, CABLE	20..	539108395.....	1	...HCS $\frac{5}{16}$ -18 x 2 TPBLT
8..	539010189.....	1	...CABLE, CLUTCH	21..	539990627.....	1	...HCS $\frac{5}{16}$ -18 x $1\frac{1}{4}$
9..	521976501.....	2	...LINK, OBLONG	22..	539990184.....	2	...NUT $\frac{5}{16}$ -18 CTRLK
10..	539003895.....	2	...PIN, CLEVIS $\frac{5}{16}$	23..	539976977.....	1	...NUT #10-24 HEX NYLOC
11..	539005129.....	1	...SPRING	24..	539990717.....	2	...NUT $\frac{5}{16}$ -18 HEX NYLOC
12..	540200122.....	1	...DECAL, AERATOR CONTROL	25..	539990546.....	2	...NUT $\frac{3}{8}$ -16 HEX CTRLK
13..	539010191.....	3	...BUSHING $\frac{1}{2}$ " LG	26..	539108787.....	1	...NUT $\frac{5}{16}$ -18 KEP HEX
				27..	539108741.....	2	...NUT #10-32 FLG LK
				28..	522433401.....	2	...SCREW, SHOULDER $\frac{1}{2}$ x $1\frac{1}{4}$
				29..	539107353.....	1	...SCREW #10-32 x 1

# HANDLE

Model 742



# HANDLE

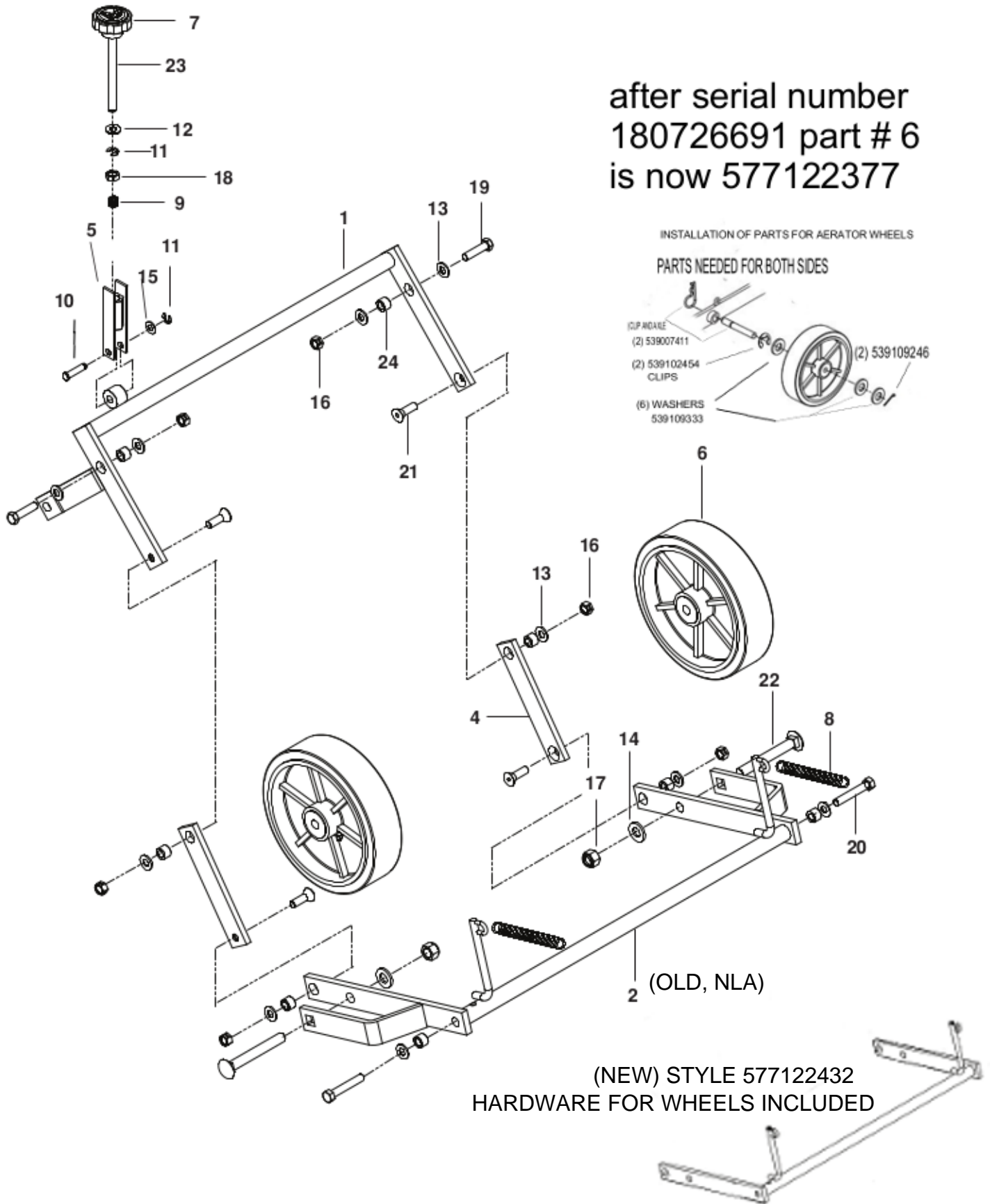
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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576517201	1	HANDLE	12..	539010192.....2	ADJUSTER, CABLE	
2..	576229201	1	BAIL	13..	539109303.....2	RING, RETAINING, EXT <sup>5</sup> / <sub>16</sub>	
3..	576227201.....1	HANDLE CNTRL	14..	539000101.....1	HOOK, S LINK		
4..	576227101.....1	BAR, TRNSPRT LK	15..	539010191.....3	BUSHING 1/2"		
5..	539005129.....1	SPRING, CLUTCH	16..	539105408.....4	WASHER #10		
6..	539010195.....1	SPRING, AXLE	17..	539990188...10	WASHER <sup>5</sup> / <sub>16</sub> SAE		
7..	539000034.....2	GRIP, CLUTCH	18..	539107353.....2	SCREW #10-32 x 1		
8..	539007191.....1	GRIPS, HANDLE, PAIR	19..	539108741.....4	NUT #10-32 FLG LK		
9..	539010189.....1	CABLE, CLUTCH	20..	539976977.....2	NUT #10-24 HEX NYLOC		
10..	539007407.....1	CABLE, THROTTLE	21..	539990184.....6	NUT <sup>5</sup> / <sub>16</sub> -18 CTRLK		
11..	540200122.....1	DECAL, AERATOR HANDLE	22..	539003895.....2	PIN, CLEVIS <sup>5</sup> / <sub>16</sub>		
			23..	539990627.....1	HCS <sup>5</sup> / <sub>16</sub> -18 x 1 1/4		
			24..	539990669.....3	HCS <sup>5</sup> / <sub>16</sub> -18 x 1 3/4		
			25..	539990209.....2	HCS <sup>5</sup> / <sub>16</sub> -18 x 1		

# WHEELS

Models 530

after serial number  
180726691 part # 6  
is now 577122377





# WHEELS

---

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576227501.....	1	... TRUNNION BLU	12..	539110656.....	1	... WASHER
2..	577122432.....	1	... AXLE, W/HARDWARE	13..	539990122...	14	... WASHER 3/8 SAE FLAT
4..	576227301.....	2	... ARM, LINK	14..	539990250.....	2	... WASHER 1/2 SAE FLAT
5..	576226801.....	1	COUPLER	15..	539990188.....	1	... WASHER 5/16 SAE
6..	<b>539007220</b> ...	2	WHEEL old style (SPOKE WHEEL)	16..	539990546.....	4	... NUT 3/8-16 HEX CTRLK
6A.	<b>577122377</b> ...	2	...WHEEL new style (SOLID HUB)	17..	539101331.....	2	... NUT 1/2-13 NYLOC
7..	539000035.....	1	... KNOB	18..	539990625.....	1	... NUT 1/2-13 JAM
8..	539010195.....	2	... SPRING, AXLE	19..	539990655.....	2	... HCS 3/8-16 x 1 1/2
9..	539007214.....	1	... SPRING, HEIGHT ADJUST	20..	539108551.....	2	... HCS 3/8-16 x 2 1/4 GR8
10..	539003895.....	1	... PIN, CLEVIS 5/16	21..	539108494.....	4	... SCREW 3/8-16 x 1 1/4
11..	539109303.....	2	... RING, RETAINING EXT 5/16	22..	539108484.....	2	... RHSNB 1/2-13 x 4
				23..	539108581.....	1	... STUD 1/2-13 x 7 7/8
				24..	539010110.....	8	... BUSHING, STEEL

after serial number  
180726691 part # 6  
is now 577122377

Axle parts needed for new wheel and carriage

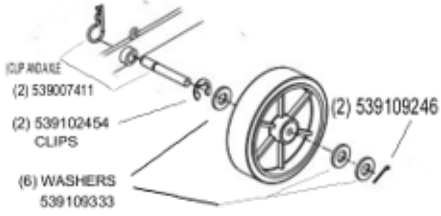
	QTY	
539007411	2	axle and pin
539102254	2	axle clip
539109533	6	washer
539109246	2	cotter pin

# WHEELS

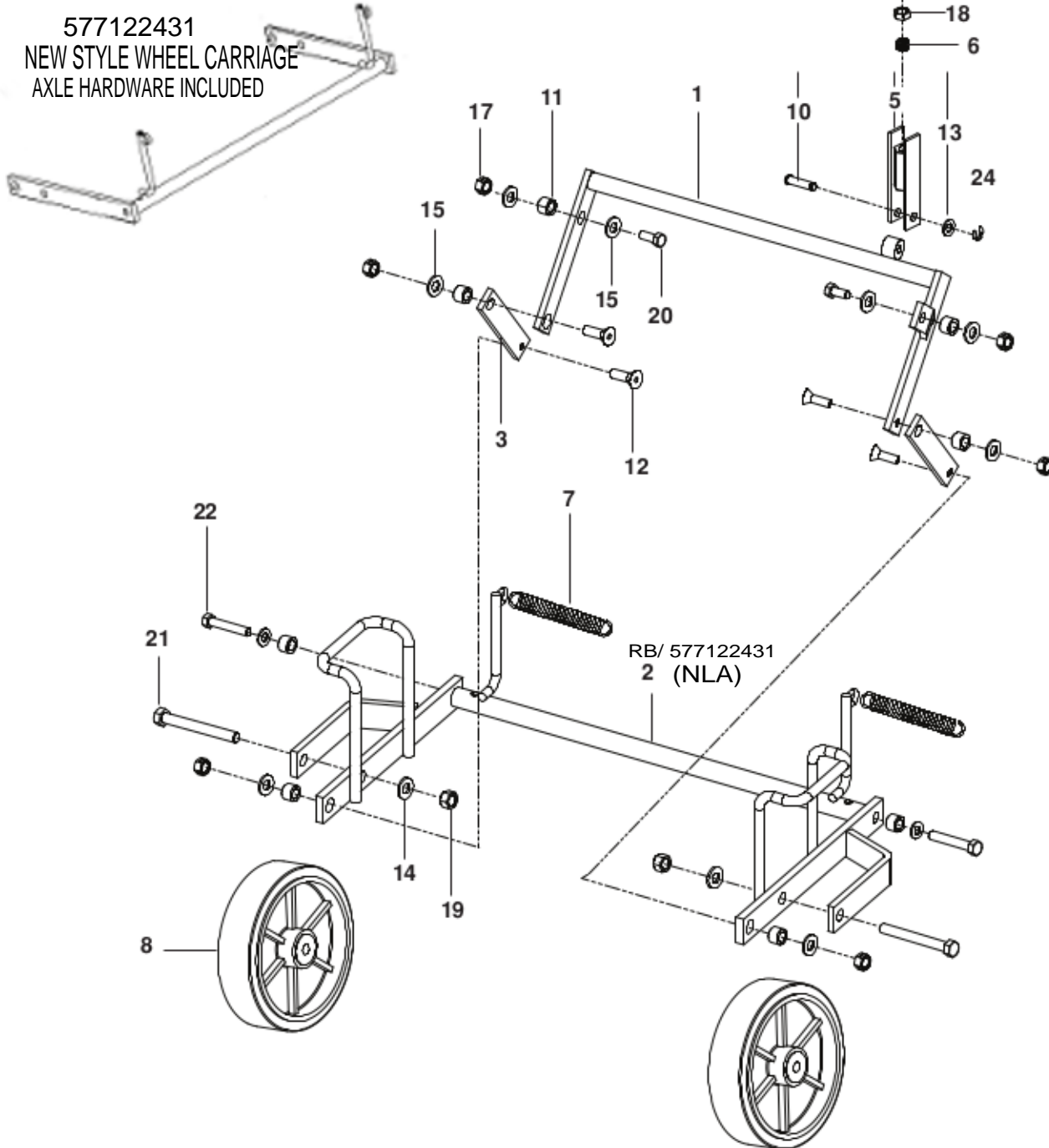
Models 424

INSTALLATION OF PARTS FOR AERATOR WHEELS

PARTS NEEDED FOR BOTH SIDES



577122431  
NEW STYLE WHEEL CARRIAGE  
AXLE HARDWARE INCLUDED



# WHEELS

---

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576226901.....	1	... TRUNNION	12..	539108494.....	4	... SCREW $\frac{3}{8}$ -16 x $1\frac{1}{4}$
2..	577122431.....	1	... ARM, WHEEL LIFT	13..	539990188.....	1	... WASHER $\frac{5}{16}$ SAE
3..	576227301.....	2	... ARM, LINK	14..	539990250.....	2	... WASHER $\frac{1}{2}$ SAE FLAT
5..	576226801.....	1	... COUPLER	15..	539990122 ..	14	... WASHER $\frac{3}{8}$ SAE FLAT
6..	539007214.....	1	... SPRING, HEIGHT ADJUST	16..	539110656.....	1	... WASHER
7..	539010195.....	2	... SPRING, AXLE	17..	539990546.....	4	... NUT $\frac{3}{8}$ -16 HEX CTRLK
8..	539007220 .	2	WHEEL (SPOKE WHEEL)	18..	539990625.....	2	... NUT $\frac{1}{2}$ -13 HEX JAM
<b>NEW STYLE</b>	<b>577122377</b>	<b>2</b>	<b>WHEEL (SOLID HUB)</b>	19..	539101331.....	2	... NUT $\frac{1}{2}$ -13 HEX NYLOC
9..	539000035.....	1	... KNOB	20..	539990655 ....	2	... HCS $\frac{3}{8}$ -16 x $1\frac{1}{2}$
10..	539003895.....	1	... PIN, CLEVIS $\frac{5}{16}$	21..	539108366.....	2	... HCS $\frac{1}{2}$ -13 x 4
11..	539010110.....	8	... BUSHING, STEEL	22..	539108551.....	2	... HCS $\frac{3}{8}$ -16 x $2\frac{1}{4}$ GR8
				23..	539108581.....	1	... STUD $\frac{1}{2}$ -13 x $\frac{7}{8}$
				24..	539109303.....	2	... RING, RETAINING EXT $\frac{5}{16}$

### Axle parts needed for new wheel and carriage

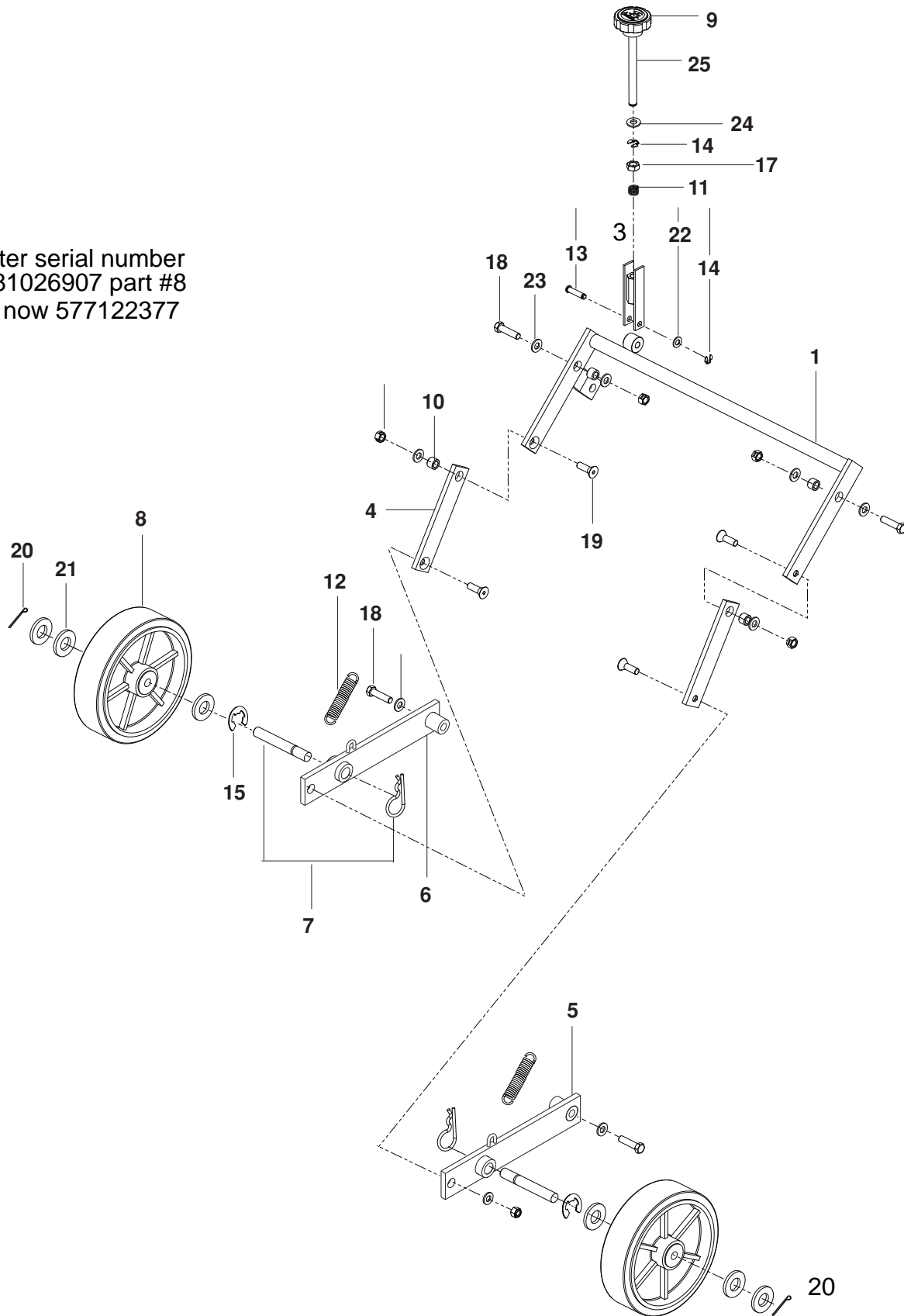
#### QTY

539007411	2	axle and pin
539102254	2	axle clip
539109533	6	washer
539109246	2	cotter pin

# WHEELS

Model 742

after serial number  
181026907 part #8  
is now 577122377



# WHEELS

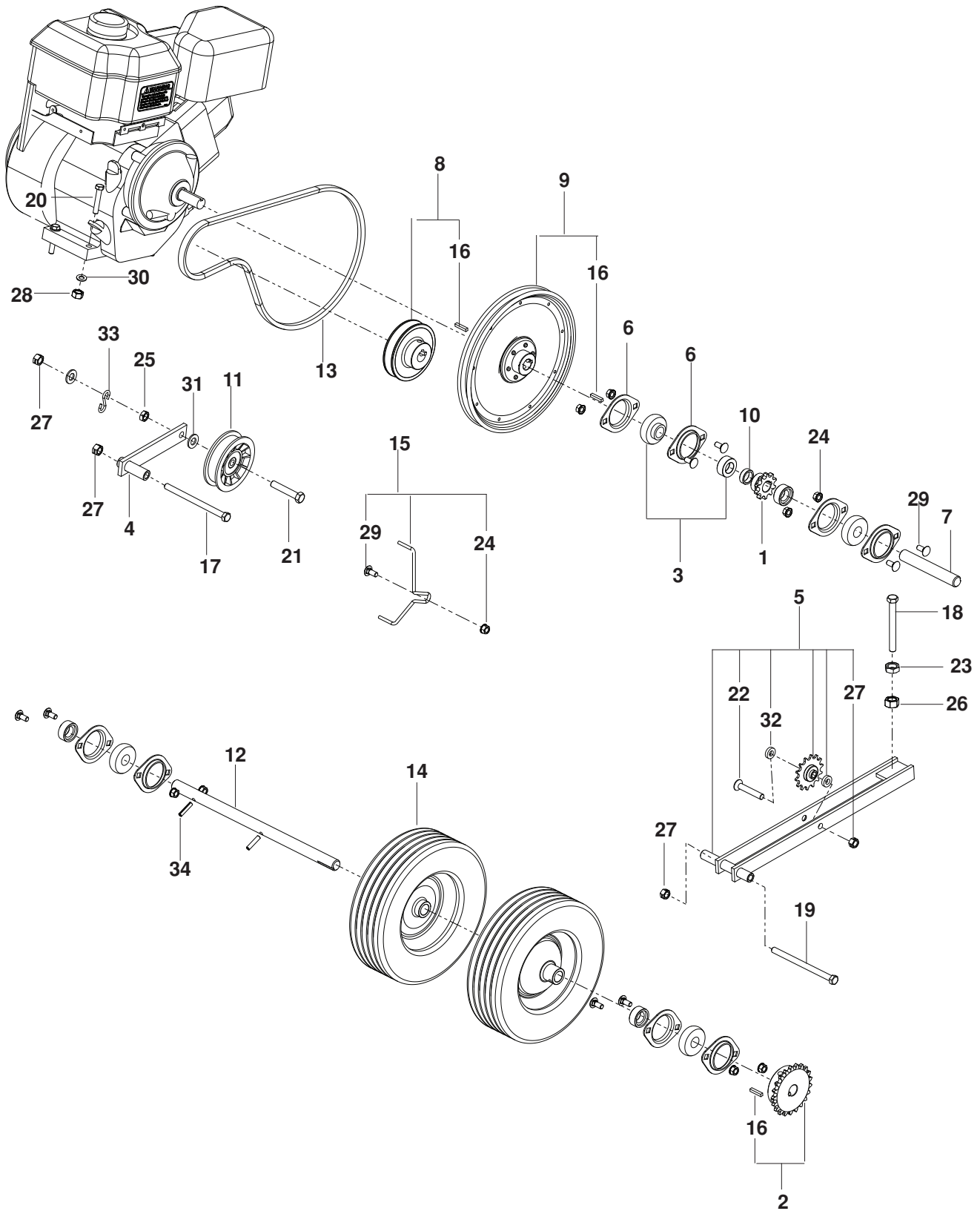
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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	576229101.....	1	... TRUNNION	12..	539010195.....	2	... SPRING, AXLE
3..	576226801.....	1	... COUPLER DK BLU ■	13..	539003895.....	1	... PIN, CLEVIS <sup>5</sup> / <sub>16</sub>
4.	576227301.....	2	... ARM, LINK	14..	539109303.....	2	... RING, RETAINING EXT <sup>5</sup> / <sub>16</sub>
5..	576228801.....	1	... WHEEL ARM, RT	15..	539102454.....	2	... E-RING <sup>3</sup> / <sub>4</sub> "
6..	576228701.....	1	... WHEEL ARM, LT	16..	539990546.....	1	... NUT <sup>3</sup> / <sub>8</sub> -16 HEX CTRLK
7..	539007411.....	2	... AXLE ASSY	17..	539990625.....	2	... NUT <sup>1</sup> / <sub>2</sub> -13 HEX JAM
8..	<b>539007220</b> .....	2	... WHEEL old style	18..	539990655 .....	4	... HCS <sup>3</sup> / <sub>8</sub> -16 x 1 <sup>1</sup> / <sub>2</sub>
8A.	<b>577122377</b> .....	2	... WHEEL <b>new style</b>	19..	539108494.....	4	... SCREW <sup>3</sup> / <sub>8</sub> -16 x 1 <sup>1</sup> / <sub>4</sub>
9..	539000035.....	1	... KNOB	20..	539109246.....	2	... PIN, COTTER <sup>1</sup> / <sub>8</sub> X 1
10..	539010110.....	8	... BUSHING, STEEL	21..	539109333.....	6	... WASHER <sup>3</sup> / <sub>4</sub>
11..	539007214.....	1	... SPRING, HEIGHT ADJUST	22..	539990188.....	1	... WASHER <sup>5</sup> / <sub>16</sub> SAE
				23..	539990122 .....	6	... WASHER <sup>3</sup> / <sub>8</sub> SAE FLAT
				24..	539110656.....	1	... WASHER
				25..	539108581.....	1	... STUD <sup>1</sup> / <sub>2</sub> -13 x 7 <sup>7</sup> / <sub>8</sub>

after serial number  
 181026907 part #8  
 is now 577122377

# POWER TRAIN

Models 530



# POWER TRAIN

---

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539000301.....	1	... SPROCKET, JACK SHAFT w/ SET SCREWS AND KEY	19..	539108505.....	1	... HCS 3/8-16 x 5 1/2
2..	539000302.....	1	... SPROCKET, DRIVE WHEEL w/ SET SCREWS AND KEY	20..	539990669.....	4	... HCS 5/16-18 x 1 3/4
3..	539000315.....	4	... BEARING, 3/4" w/ LOCKING COLLAR	21..	539990588.....	1	... HCS 3/8-16 x 2
4..	539007206.....	1	... IDLER	22..	539109391.....	1	... SCREW 3/8-16 x 2 1/4 ALLEN HD
5..	539007633.....	1	... IDLER SPROCKET ASSY	23..	539990625.....	1	... NUT 1/2-13 HEX JAM
6..	539000316.....	8	... FLANGE, BEARING 3/4"	24..	539108787.....	8	... NUT 5/16-18 KEP HEX
7..	539007660.....	1	... JACKSHAFT w/ KEY	25..	539109332.....	1	... NUT 3/8-16 HEX JAM
8..	539000328.....	1	... V-PULLEY A-4" w/ KEY	26..	539990258.....	1	... NUT 1/2-13 HEX
9..	539000332.....	1	... V-PULLEY A-10" w/ KEY	27..	539990546.....	3	... NUT 3/8-16 HEX CTRLK
10..	539010111.....	1	... BUSHING, SPROCKET	28..	539990184.....	4	... NUT 5/16-18 CTRLK
11..	539110311.....	1	... PULLEY, IDLER	29..	539990316.....	9	... RHSNB 5/16-18 x 3/4
12..	539012503.....	1	... SHAFT, WHEEL, FRONT	30..	539990188.....	4	... WASHER 5/16 SAE
13..	539200679.....	1	... V-BELT	31..	539990122.....	2	... WASHER 3/8 SAE FLAT
14..	540010161.....	2	... WHEEL 10 x 3	32..	539990562.....	2	... WASHER 3/8 x 3/4
15..	539007205.....	1	... BELT KEEPER ASSY	33..	539000101.....	1	... HOOK, S
16..	539910061.....	3	... KEY 3/16 x 1 SQ	34..	539109273.....	2	... PIN ROLL 1/4 x 1 1/8
17..	539101341.....	1	... HCS 3/8-16 x 3				NOT SHOWN
18..	539108365.....	1	... HCS 1/2-13 x 4 TPBLT				539112661 .... 1 ... CHAIN, STD#40 w master
							539000307 .... 1 ... MASTER LINK





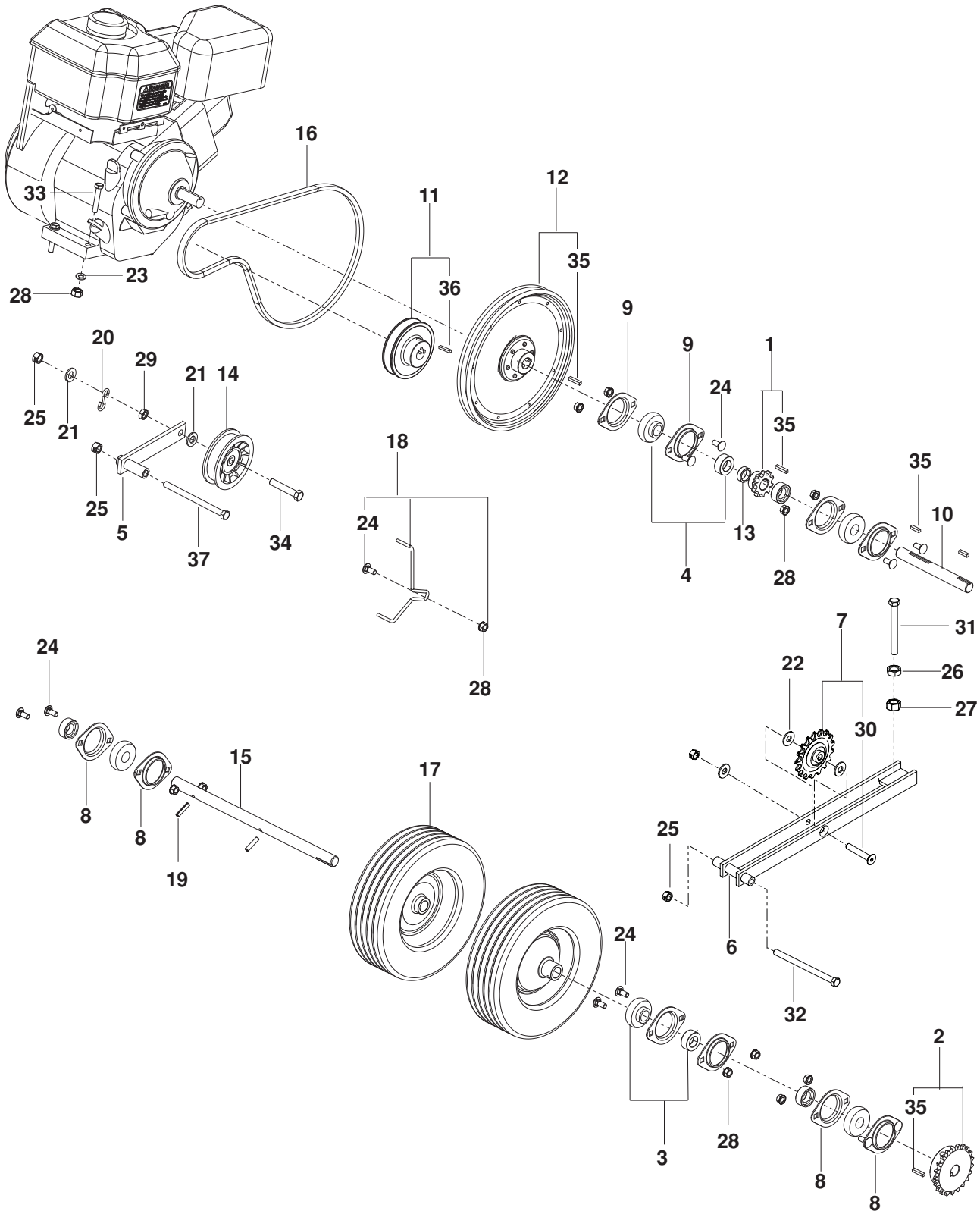
# POWER TRAIN

---

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539000301.....	1	... SPROCKET, SHAFT w/ KEY	20..	539990669.....	4	... HCS <sup>5</sup> / <sub>16</sub> -18 x 1 <sup>3</sup> / <sub>4</sub>
2..	539000302.....	1	... SPROCKET, WHEEL w/ KEY	21..	539990588.....	1	... HCS <sup>3</sup> / <sub>8</sub> -16 x 2
3..	539000315.....	4	... BEARING, <sup>3</sup> / <sub>4</sub> " w/ LCK COLLAR	22..	539109391.....	1	... SCREW <sup>3</sup> / <sub>8</sub> -16 x 2 <sup>1</sup> / <sub>4</sub> ALLEN HD
4..	539007206.....	1	... IDLER	23..	539109273.....	2	... PIN ROLL <sup>1</sup> / <sub>4</sub> x 1 <sup>1</sup> / <sub>8</sub>
5..	539007208.....	1	... IDLER ARM ASSY	24..	539000101.....	1	... HOOK, S
6..	539000316.....	8	... FLANGE, BEARING <sup>3</sup> / <sub>4</sub> "	25..	539108787.....	8	... NUT <sup>5</sup> / <sub>16</sub> -18 KEP HEX
7..	539007232.....	1	... JACKSHAFT w/ KEY	26..	539109332.....	2	... NUT <sup>3</sup> / <sub>8</sub> -16 HEX JAM
8..	539000328.....	1	... V-PULLEY A-4" w/ KEY	27..	539990546.....	3	... NUT <sup>3</sup> / <sub>8</sub> -16 HEX CTRLK
9..	539000332.....	1	... V-PULLEY A-10" w/ KEY	28..	539990184.....	4	... NUT <sup>5</sup> / <sub>16</sub> -18 CTRLK
10..	539010111.....	1	... BUSHING, SPROCKET	29..	539990316.....	9	... RHSNB <sup>5</sup> / <sub>16</sub> -18 x <sup>3</sup> / <sub>4</sub>
11..	539110311.....	1	... PULLEY, IDLER	30..	539990188.....	4	... WASHER <sup>5</sup> / <sub>16</sub> SAE
12..	539010130.....	1	... SHAFT, WHEEL, FRONT	31..	539990122.....	4	... WASHER <sup>3</sup> / <sub>8</sub> SAE FLAT
13..	539200679.....	1	... V-BELT	32..	539990390.....	1	... WASHER <sup>3</sup> / <sub>8</sub> INTERLCK
14..	540010161.....	2	... WHEEL 10 x 3	33..	539007209.....	1	... IDLER SPROCKET ASSY
15..	539007205.....	1	... BELT KEEPER ASSY	NOT SHOWN			
16..	539910061.....	3	... KEY <sup>3</sup> / <sub>16</sub> x 1 SQ	539112661	....	1	... CHAIN, STD#40
17..	539101341.....	1	... HCS <sup>3</sup> / <sub>8</sub> -16 x 3	539000307	....	1	... MASTER LINK
18..	539108394.....	1	... HCS <sup>5</sup> / <sub>16</sub> -18 x 1 <sup>3</sup> / <sub>4</sub> TPBLT				
19..	539991126.....	1	... HCS <sup>3</sup> / <sub>8</sub> -16 x 3 <sup>3</sup> / <sub>4</sub>				

# POWER TRAIN

Model 742



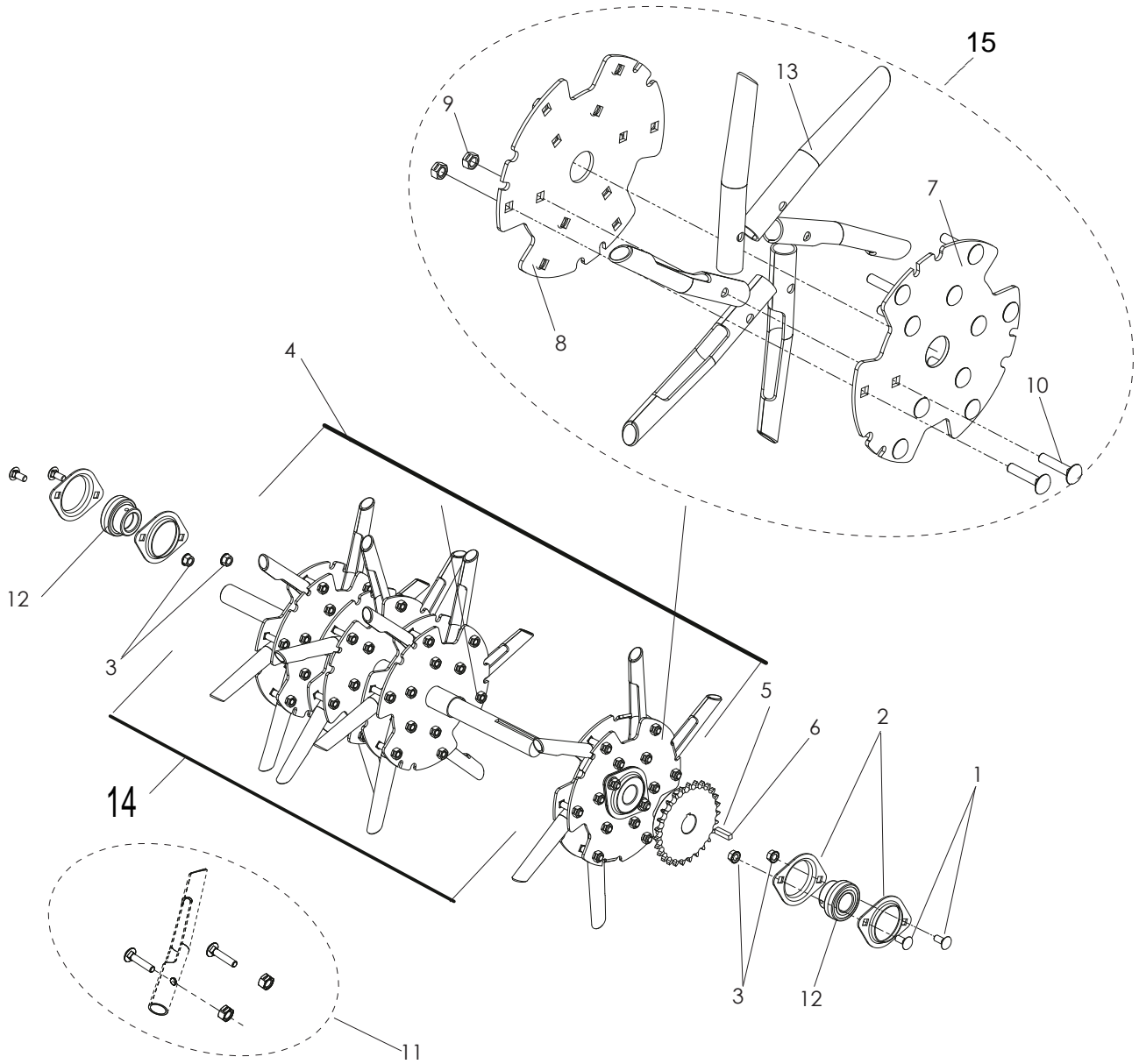
# POWER TRAIN

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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539007416.....	1	... SPROCKET, SHAFT w/ KEY	21..	539990122.....	6	... WASHER $\frac{3}{8}$ SAE FLAT
2..	539007417.....	1	... SPROCKET, WHEEL KEY/SS	22..	539990517.....	3	... WASHER $\frac{3}{8}$
3..	539000315.....	3	... BEARING $\frac{3}{4}$ " w/ LCK COLLAR	23..	539990188.....	4	... WASHER $\frac{5}{16}$ SAE
4..	539000317.....	4	... BEARING 1" w/ LCK COLLAR	24..	539990316...11	...	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$
5..	539007206.....	1	... IDLER	25..	539990546.....	3	... NUT $\frac{3}{8}$ -16 HEX CTRLK
6..	539007425.....	1	... IDLER ARM	26..	539990625.....	1	... NUT $\frac{1}{2}$ -13 JAM
7..	539007426.....	1	... IDLER SPROCKET ASSY	27..	539990258.....	1	... NUT $\frac{1}{2}$ -13
8..	539000316.....	6	... FLANGE, BEARING	28..	539108787...11	...	NUT $\frac{5}{16}$ -18 KEP HEX
9..	539000318.....	4	... FLANGE, BEARING 1"	29..	539109332.....	1	... NUT $\frac{3}{8}$ -16 HEX JAM
10..	539007427.....	1	... JACKSHAFT w key	30..	539109391.....	1	... SCREW $\frac{3}{8}$ -16 x 2 $\frac{1}{4}$ ALLEN HD
11..	539000328.....	1	... V-PULLEY A-4" w/ KEY	31..	539108365.....	1	... HCS $\frac{1}{2}$ -13 x 4 TPBLT
12..	539007421.....	1	... V-PULLEY A-10" w/ KEY	32..	539108505.....	1	... HCS $\frac{3}{8}$ -16 x 5 $\frac{1}{2}$
13..	539010111.....	1	... BUSHING, SPROCKET	33..	539976935.....	4	... HCS $\frac{5}{16}$ -18 x 1 $\frac{1}{2}$
14..	539110311.....	1	... PULLEY, IDLER	34..	539990588.....	1	... HCS $\frac{3}{8}$ -16 x 2
15..	539012130.....	1	... SHAFT, WHEEL, FRONT	35..	539105308.....	5	... KEY $\frac{1}{4}$ x 1 SQ
16..	539200679.....	1	... V-BELT	36..	539910061.....	3	... KEY $\frac{1}{4}$ x 1 SQ
17..	540010161.....	2	... WHEEL, 10 x 3	37..	539101341.....	1	... HCS $\frac{3}{8}$ -16 x 3
18..	539007205.....	1	... BELT KEEPER ASSY	NOT SHOWN			
19..	539109273.....	2	... PIN, ROLL, $\frac{1}{4}$ x 1 $\frac{1}{8}$		539007419 ...	1	... MASTER LINK #50
20..	539000101.....	1	... HOOK, S		539130886 ...	1	... CHAIN, ROLLER #50

# TINES

Model 530



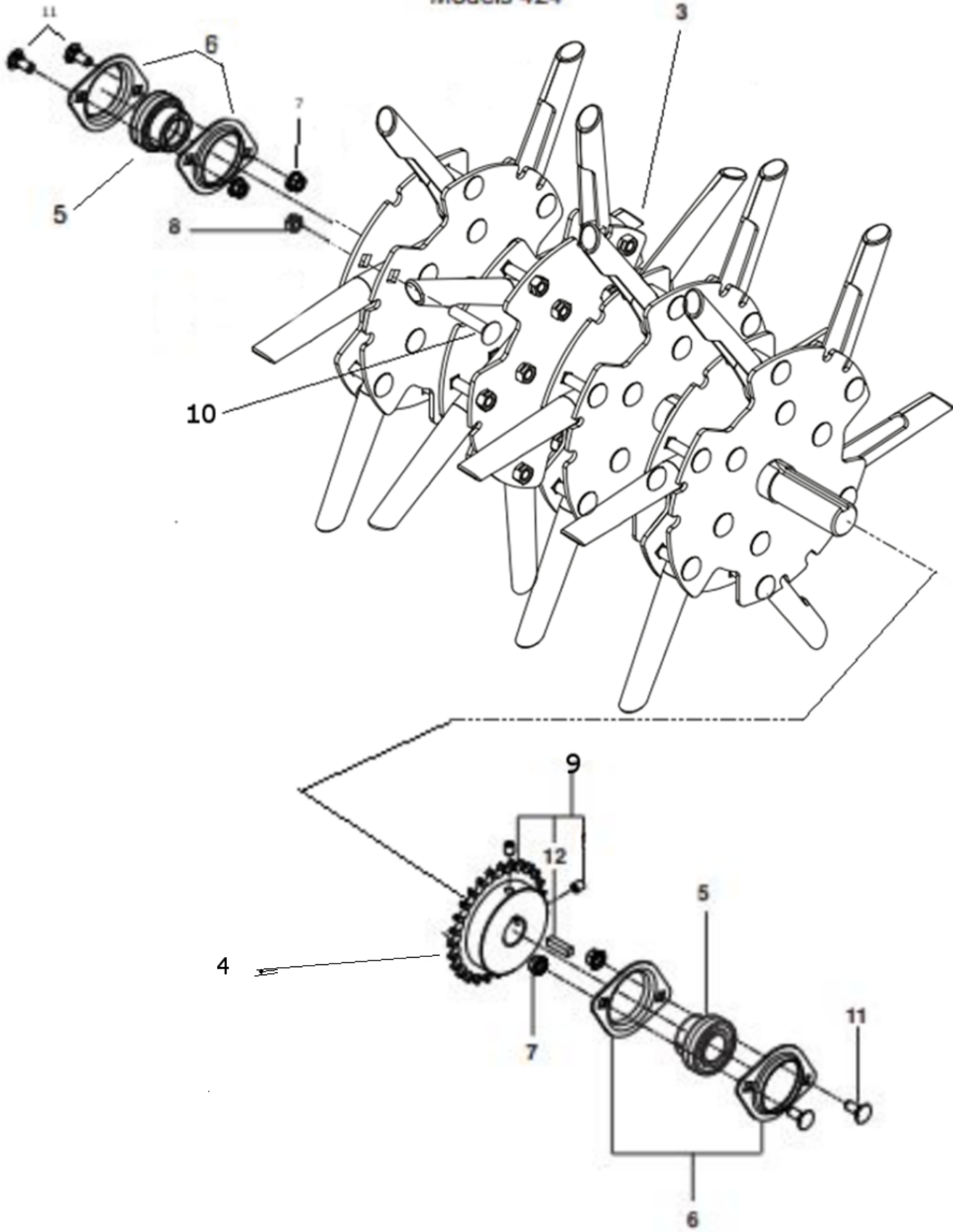
# TINES

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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539990316....4	....	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$	10..	539102933..10	....	RHSNB $\frac{5}{16}$ -18 x $1\frac{1}{2}$
2..	539000318....4	....	FLANGE, BEARING 1"	11..	539007637...1	....	FASTENER KIT (72 EACH BOLTS & NUTS)
3..	539108787....6	....	NUT $\frac{5}{16}$ -18 KEP HEX		539007103 ...1	....	TINE FASTENER KIT (12 EACH BOLTS & NUTS)
4..	577122564....1	....	ROTOR SHAFT, WITH TINES	12..	539000317....4	....	BEARING 1" W/LCK COLLAR
5..	539000303....1	....	SPROCKET, ROTOR W/SET SCREWS AND KEY	13..	539007112....1	....	TINE KIT (6 TINES)
6..	539105308....1	....	KEY $\frac{1}{4}$ SQ x 1		539007636....1	....	TINE KIT (30TINES)
7..	539007639....1	....	ROTOR PLATE LEFT	14	577122562....1	.....	<b>rotor center section WITH tines</b>
8..	539007640....1	....	ROTOR PLATE RIGHT	15	577122563.....2	...	END TINE ASSEMBLY
9..	539990184..10	....	NUT $\frac{5}{16}$ -18 CTRLK				

# TINES

Models 424



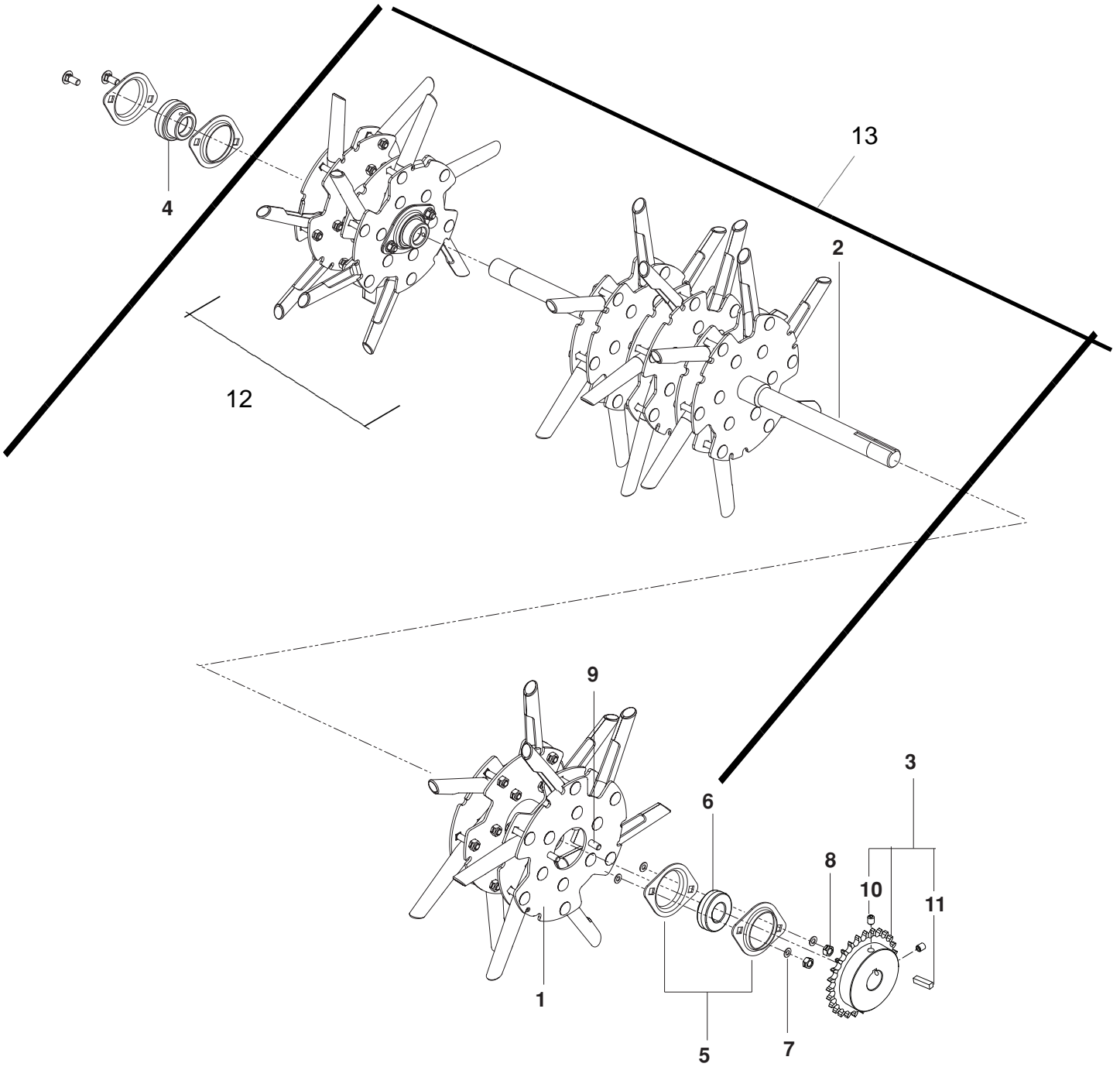
# TINES

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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
				9..	539976956.....2	...	SCREW $\frac{5}{16}$ -18 x $\frac{3}{8}$ SET
				10..	539102933...24	...	RHSNB $\frac{5}{16}$ -18 x $1\frac{1}{2}$
				11..	539990316.....4	...	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$
				12..	539105308.....1	...	KEY $\frac{1}{4}$ SQ X 1
				NOT SHOWN			
3	577122561	....1	... ROTOR SHAFT with TINES	539007112	....1	...	TINE KIT(6 TINES)
4..	539000303.....1	...	SPROCKET, ROTOR w/ SET SCREWS AND KEY	539007211	....1	...	TINE KIT (24 TINES)
5..	539000317.....4	...	BEARING 1" w/LCK COLLAR	539007212	....1	...	FASTENER KIT 48 EACH BOLTS & NUTS
6..	539000318.....4	...	FLANGE, BEARING 1"				
7..	539108787.....6	...	NUT $\frac{5}{16}$ -18 KEP HEX				
8..	539990184...24	...	NUT $\frac{5}{16}$ -18 CTRLK				

# TINES

Model 742





# TINES

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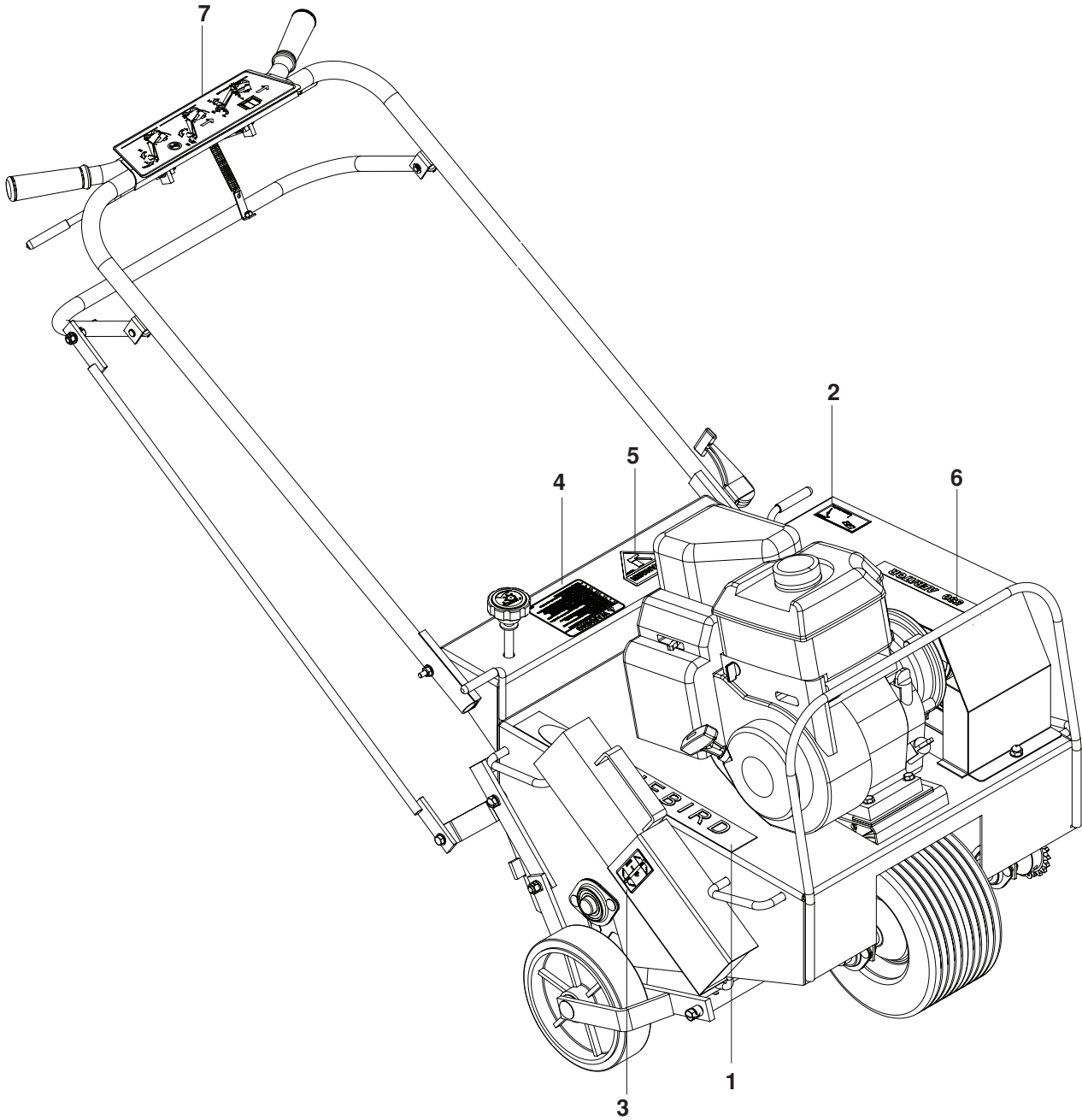
ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539007423.....2	...	OUTER ROTOR PLATE	9..	539990316.....4	...	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$
2..	577122565.....1	...	CNTR TINE ROTOR SHAFT WITH TINES	10..	539976956.....2	...	SCREW $\frac{5}{16}$ -18 x $\frac{3}{8}$ SET
3..	539007418.....1	...	SPROCKET, ROTOR w/ SET SCREWS AND KEY	11..	539105308.....1	...	KEY $\frac{1}{4}$ SQ x 1
4..	539000317.....4	...	BEARING 1" w/LCK COLLAR	12..	577122566.....2		END TINE ASSEMBLY
5..	539000318.....4	...	FLANGE, BEARING 1"	13..	577122567.....	1..	WHOLE TINE ASSEMBLY
6..	539000317.....2	...	BEARING do not use LCK COLLAR				
7..	539990188...16	...	WASHER $\frac{5}{16}$ SAE FLAT				
8..	539990184.....8	...	NUT $\frac{5}{16}$ -18 CTRLK				

## NOT SHOWN

539007111	.....1	...	TINE KIT (42 TINES)
539007112	.....7	..	TINE KIT (6 TINES)
539007102	....1	...	TINE FASTENER KIT 96 EACH BOLTS & NUTS
539007103	.....	...	TINE FASTENER KIT 12 EACH BOLTS & NUTS

# DECALS

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# DECALS

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ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539008338.....	1 ...	DECAL, BLUEBIRD w/LOGO	7..	540200122.....	1 ...	DECAL, AERATOR HANDLE
2..	540200098.....	1 ...	DECAL, CHAIN TENSION				NOT SHOWN
3..	540200078.....	1 ...	DECAL, BARBELLS		539101881 ....	1 ...	DECAL, PROP 65
4..	539008318.....	1 ...	DECAL, WARNING		539008337 ....	1 ...	DECAL, LOGO
5..	540200076.....	1 ...	DECAL, DANGER FOOT				
6..	539200845.....	1 ...	DECAL, 424 AERATOR				
	539200846 ....	1 ...	DECAL, 530 AERATOR				
	539200847 ....	1 ...	DECAL, 742 AERATOR				



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03/05/19