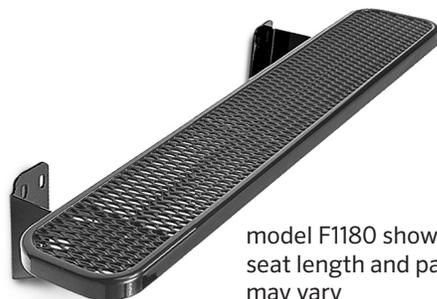


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# ASSEMBLY INSTRUCTIONS

<b>D1102</b>	6 ft Flat Bench
<b>D1103</b>	8 ft Flat Bench
<b>D1108</b>	3 ft Flat Bench
<b>D1180</b>	4 ft Flat Bench
<b>F1102</b>	6 ft Flat Bench
<b>F1103</b>	8 ft Flat Bench
<b>F1108</b>	3 ft Flat Bench </td
<b>F1180</b>	4 ft Flat Bench

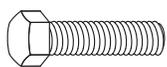


model F1180 shown  
seat length and pattern  
may vary

## TOOLS NEEDED:

- 1/2" Open-end or Box-end Wrench
- Ratchet with 1/2" Socket
- Level

## ASSEMBLY HARDWARE:



4 x  
5/16" X 1.25"  
Hex Head Bolt

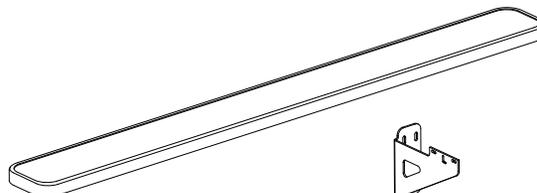


4 x  
5/16"  
Flanged Hex Nut



8 x  
5/16"  
Flat Washer

## BENCH COMPONENTS:



1 x  
Bench Seat



1 x Left Side  
Bench Support



1 x Right Side  
Bench Support

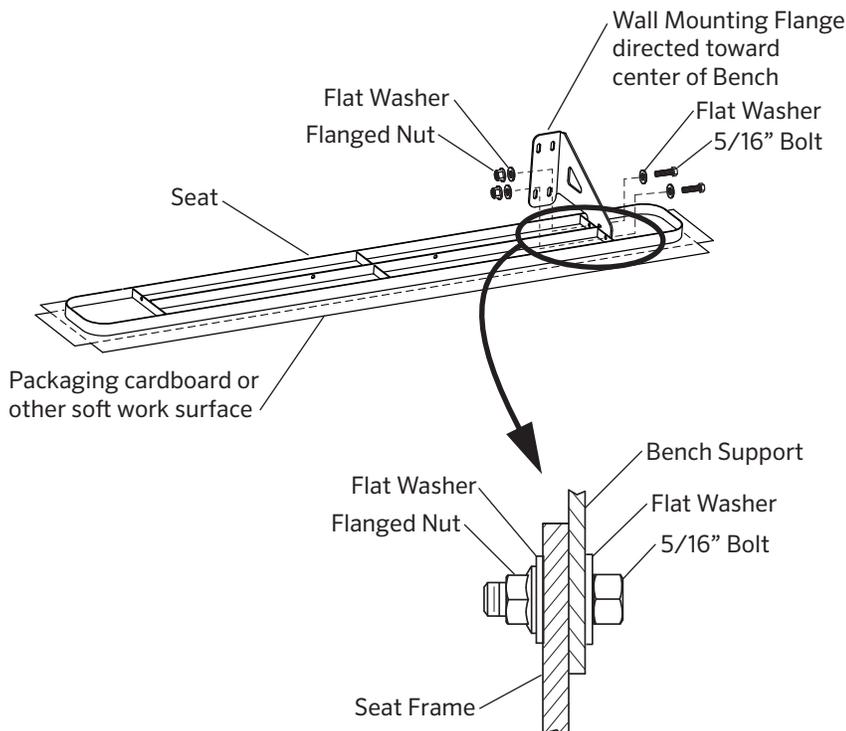
## ASSEMBLY:

NOTE: Before assembling the Nuts to the Bolts, it is recommended that a light oil or petroleum jelly be applied to the Bolt threads.

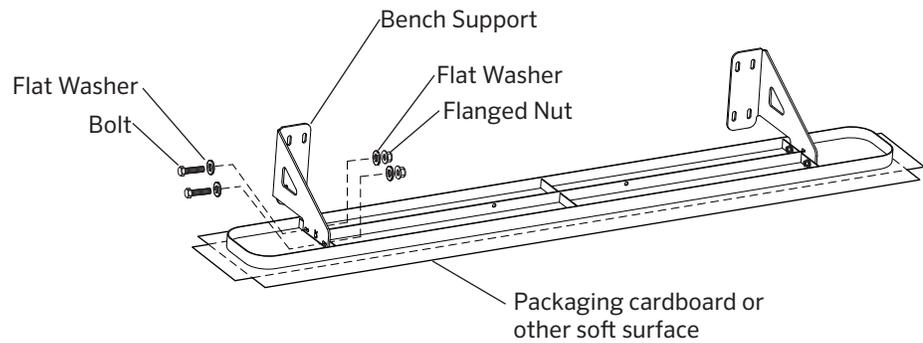
1. Inspect the shipping container contents for damage and to determine that all components and hardware are present.
2. Place the Bench Seat upside down on the packaging cardboard or other soft work surface to avoid scratching the product. Locate one of the Bench Supports and position it near the appropriate end of the Seat. The Bench Supports are not interchangeable. When installed, each Support must be oriented so that the Wall Mounting Flange is directed toward the center of the bench.
3. Align the mounting holes in the Bench Support with the mounting holes in the end of the Bench Seat. Install a Washer onto one of the provided Bolts and insert the Bolt through both parts, with the Bolt head on the outside surface of the Bench Seat. Install a Washer and Flanged Nut on the inside end of the Bolt.

Leave the hardware finger tight so that adjustments can be made during assembly and leveling.

Install a Bolt and Washer through the other set of mounting holes in that end of the Bench Seat Frame and Bench Support Bracket and install a Washer and Flanged Nut. Again, leave the hardware finger tight.



- Attach the other Bench Support to the Bench Seat in the same manner, installing the Bolts from the outside inward. Leave the hardware finger tight until all hardware is installed.



- Tighten all of the hardware.
- Move the assembled Bench to the desired location.

NOTE: Mounting hardware, appropriate to the surface the bench will be mounted to, must be purchased by the user. Follow any directions provided with the mounting hardware.

- Retighten the hardware two weeks after initial assembly.

NOTE: The plastisol coating on the Bench Seat will compress further after tightening the hardware, therefore it is important to retighten the Bench hardware two weeks after initial assembly.



**WARNING**

- Furniture must not be used other than for its intended purpose and should be inspected regularly for loose, missing, or broken hardware, and general instability.
- Furniture that is damaged or appears to be unstable must be removed from service and be repaired or replaced.
- Repairs must be made using only factory authorized parts and methods.

**CARE AND MAINTENANCE**

- Do not drag the assembled unit across any surface.
- This product requires only periodic cleaning with a sponge and a solution of mild detergent and water to remove surface dirt. Do not clean with a solvent or petroleum based products.



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